



Generic ASCII Serial Interface Module

MVI46-GSC

The MVI46 Generic ASCII Serial Interface Module is a fast and easy way to add two fully configurable ASCII communication ports to the SLC platform without consuming the front port of the processor, or using valuable processing time.

Features and Benefits

The MVI46-GSC module is a single slot, backplane compatible solution for the Rockwell Automation SLC platform. This module has two powerful and fully configurable ASCII communication ports, each supporting the sending and receiving of large ASCII character strings. With the implementation of some supporting ladder logic in the processor, the many different devices supporting ASCII communications can be integrated into the SLC platform.

General Specifications

- Single Slot – 1746 backplane compatible (Local or extended I/O rack only. Remote rack not supported)
- The module is recognized as an Input/Output module and has access to processor memory for data transfer between processor and module using M0/M1 files
- Ladder Logic is used for data transfer between module and processor
- Configuration data obtained through user-defined ladder. Sample ladder file included

Hardware Specifications

Specification	Description
Backplane Current Load	800 ma @ 5V (from backplane)
Operating Temperature	0 to 60°C (32 to 140°F)
Storage Temperature	-40 to 85°C (-40 to 185°F)
Shock	30g operational, 50g non-operational
Relative Humidity	5 to 95% (non-condensing)
Vibration	5 g from 10150 Hz
LED indicators	Module status, Backplane transfer status, Application status, Serial activity and error LED status

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The MVI46-GSC module is the ideal solution for the many applications where ASCII character communications must be added to the SLC platform. Applications using the MVI46-GSC module can be found in many industrial sectors generally involving the following applications:

- Bar code scanner interfaces
- Weigh scale interfaces
- Legacy ASCII protocol connections
- Terminal port emulation
- Printer driver (alarm/status printer)

How to Contact Us: Sales and Support

All ProSoft Technology products are backed with unlimited technical support. Contact our worldwide Technical Support team directly by phone or email:

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Debug/Configuration port (CFG)

CFG Port (CFG)	RJ45 (DB-9M with supplied cable) RS-232 only
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Configuration Connector	RJ45 RS-232 Connector (RJ45 to DB-9 cable shipped with unit)
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Application Ports

Application Serial port (PRT1, PRT2) (Serial Modules)	(2) RJ45 RS-232/422/485 Application ports
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Functional Specifications

- ASCII Communication ports 1 & 2 (PRT1, PRT2)
 - Both ports are capable of transmitting and/or receiving ASCII character strings. Each port is individually configurable:
- Termination types: Stream mode, Termination character(s), Message timeout, Intercharacter timeout and/or Packet size limit
 - Baud rate: 110 to 115.2K baud
 - Parity: none, even, odd
 - Stop bits: 1 or 2
 - Data bits: 5 to 8
 - RTS on/off timing: 0 to 65535 ms
 - Minimum response delay: 0 to 65535 ms
- Handshaking (optional)
 - Hardware: RTS/CTS, DTR/DSR
 - Software: XON/XOFF
- Receive ASCII character strings up to 4096 characters in length
- Full hardware handshaking control provides radio, modem and Multi-drop support
- Module error and status conditions returned to processor for diagnostic purposes
 - Module status
 - Port error status word (bit mapped)
 - Port receive state
 - Port receive character count
 - Port receive block count
 - Port transmit state
 - Port transmit character count
 - Port transmit block count
- All data related to the module is contained in a single controller tag with defined objects to ease in the configuration, monitoring and interfacing with the module
- Module configuration and communication configuration data is transferred to the module via a predefined user data type in the processor.

Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Compatible products in the inRAX product line also include:

Application Development Module (MVI46-ADM)

Visit our web site at <http://www.prosoft-technology.com> for a complete list of products.

Ordering Information

To order this product, please use the following:

MVI46-GSC Generic ASCII Serial Interface Module

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft distributors near you, go to <http://www.prosoft-technology.com>

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