





# DF1 Master/Slave to ASCII Generic Serial Gateway 5102-DFCM-ASCII3

The DFCM-ASCII modules are the ideal solution for the many applications where DF1 connectivity can be used to integrate ASCII serial input devices into a system. The DF1 gateway is a powerful module designed with both Master and Slave support, enabling easy connection to Rockwell Automation PLCs (CLX, SLC, PLC, CPLX, and similar devices). In combination with the ASCII device support, the module provides a very powerful interface to the many ASCII devices which are in use in the industrial marketplace today. Applications for the module are found in most industries, especially Manufacturing, Oil and Gas, Electrical Power and Food Processing.

## **How to Contact Us: Sales and Support**

All ProSoft Technology® products are backed with unlimited technical support. Contact our worldwide Technical Support team directly by phone or email:

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# DF1 Master/Slave to ASCII Generic Serial Gateway

## 5102-DFCM-ASCII3

The ProLinx DF1 to ASCII Generic Serial Gateway creates a powerful connection between devices on a DF1 network and ASCII devices. This stand-alone DIN-rail mounted protocol gateway provides one DF1 configurable serial port and three ASCII configurable serial ports.

The DF1 protocol driver supports Master or Slave implementations of the protocol on each DF1 port. All DF1 ports are individually configurable.

The ASCII protocol driver permits the module to interface to many ASCII devices. Each ASCII port on the module is configurable to send and/or receive ASCII strings, each supporting its own individual serial network.

#### DF1 Master/Slave

The DF1 Master/Slave Protocol driver provides extensive support for both Master and Slave implementations of the protocol. The serial port on the gateway is user-configurable to support the DF1 protocol (Master or Slave, Error Checking, Baud rate, etc).

General Parameters	
Communication parameters	Local Station ID: 0 to 254
	Ports 1 to 3 Baud Rate: 110 to 115K baud
	Stop Bits: 1
	Data Size: 8 bits
	Parity: None, Even, Odd
	RTS Timing delays: 0 to 65535 ms
Error Checking	BCC and CRC
Miscellaneous	Full hardware handshaking control, providing radio, smart modem and Multi- drop support
	Floating point data supported

# **DF1 Master Protocol Specifications**

The ports on the module can be individually configured as Master ports. When configured in master mode, the DFCM module is capable of reading and writing data to remote DF1 devices.

DF1 Master Driver	
DF1 Modes	Full-Duplex – Master (Module generates commands)
	Half-Duplex – Polling
Command List	Up to 100 commands per Master port, each fully-configurable for function, slave address, register to/from addressing and word/bit count
Polling of Command List	User-configurable polling of commands, including disabled, continuous, and on change of data (write only)



# **DF1 Slave Protocol Specifications**

The ports on the module can be individually configured to support the Slave mode of the DF1 protocol. When in slave mode, the module can accept DF1 commands from a master to read/write data stored in the module's internal registers.

DF1 Slave Driver	
DF1 Modes	Full Duplex – Slave (not peer mode)
	Half Duplex – Polled
Configurable parameters	Data Table File Start (File N[x] 0 to 999)
per slave port	Data Table File Size (1 to 1000 words)
	Data Table location in database (0 to 3999)

## **ASCII**

The ASCII driver provides a powerful connection between the internal application database in the ProLinx unit and devices supporting serial ASCII communications (bar code scanners, line printers, legacy terminal based computer systems, etc).

The serial port on the gateway is user-configurable to support ASCII communications (Baud rate, Data Bits, Stop Bits, etc). The ASCII port can act as a Master (Send ASCII strings) or as a Slave (Receive ASCII strings), or both.

ASCII Specifications	
Ports	Available in up to four port configurations to receive and/or transmit data.
Transmit and Receive buffer size	255 bytes each
Transmit character with pacing	0 to 65535 millisecond delay between each transmitted character.

# **General Specifications**

The ProLinx Communication Modules provide connectivity for two or more dissimilar network types. The modules, encased in sturdy extruded aluminum, are stand-alone DIN-rail mounted protocol gateways, providing communication between many of the most widely used protocols in industrial automation today.

## **Hardware Specifications**

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Specification	Description
Power Supply	24 VDC nominal
	18 to 36 VDC allowed
	Positive, Negative, GND Terminals
	2.5 mm screwdriver blade
Current Load	500 mA max@ 24 VDC
Operating Temperature	–20 to 50°C (–4 to 122°F)
Storage Temperature	-40 to 85°C (-40 to 185°F)
Relative Humidity	5 to 95% (non-condensing)
Dimensions	Standard: 5.20H x 2.07W x 4.52D in.
	(13.2cmH x 5.25cmW x 11.48cmD)
	Extended: 5.20H x 2.73W x 4.52D in.
	(13.2cmH x 6.934cmW x 11.48cmD)

Specification	Description
LED Indicators	Power and Module Status
	Application Status
	Serial Port Activity LED
	Serial Activity and Error LED Status
Configuration Serial Port	DB-9M RS-232 only
	No hardware handshaking
Ethernet Port (Ethernet	RJ45 Connector
modules only)	Link and Activity LED indicators
Application Serial Ports	RS-232/422/485
	RS-232 handshaking configurable
	RS-422/485 screw termination included
Serial Port Isolation	2500V RMS port signal isolation per UL 1577
	3000V DC min. port to ground and port to logic power isolation
Shipped with Each Unit	Mini-DIN to DB-9M serial cables
	4 ft RS-232 configuration cable
	2.5mm screwdriver
	CD (docs and Configuration utility)
	RS-422/485 DB-9 to Screw Terminal
	Adaptor (1 or 4, depending on ports)

# **ProSoft Configuration Builder**

ProSoft Configuration Builder (PCB) provides a quick and easy way to manage module configuration files customized to meet your application needs. PCB is not only a powerful solution for new configuration files, but also allows you to import information from previously installed (known working) configurations to new projects.

## Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Visit our web site at http://www.prosoft-technology.com for a complete list of products.

# **Ordering Information**

To order this product, please use the following:

5102-DFCM-ASCII3 DF1 Master/Slave to ASCII Generic Serial Gateway

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft distributors near you, go to http://www.prosoft-technology.com

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May 03. 2007