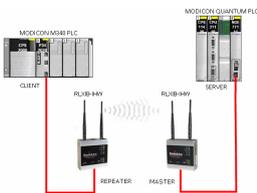


## How to Setup Wireless Modbus TCP M340 CPU and Quantum with NOE

### RLXIB-IHW Industrial Hotspot 802.11abg



#### Introduction

This document gives the details of the implementation of Modbus TCP over a wireless connection between two devices (one client device and one Server device).

For the architecture example of this implementation, we use a Schneider Electric M340 PLC as a client device and a Schneider Electric QUANTUM PLC with a NOE card as a server device.

The client device could be another PLC (Quantum, M340, Premium...) or any other device that supports Modbus TCP client communication.

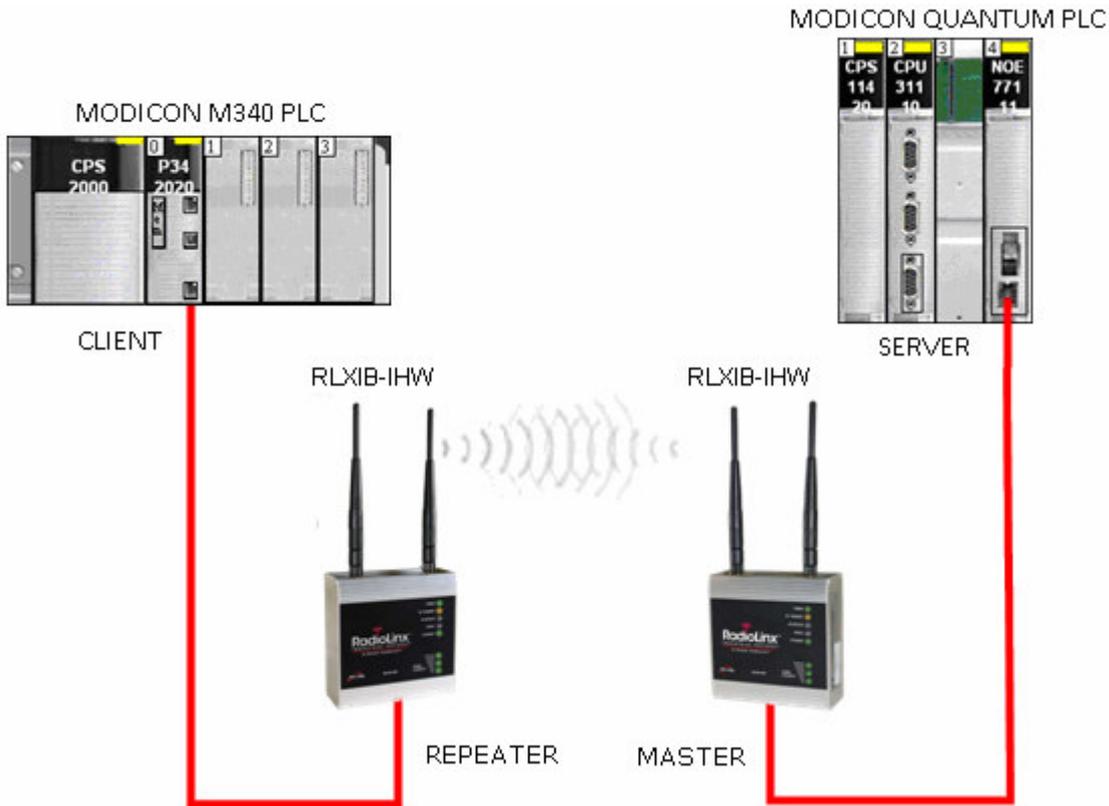
The server device could be another PLC (Quantum, M340, Premium...) or any other device that supports Modbus TCP server communication.

To carry out the wireless communication, two ProSoft Technology modules RLXIB-IHW-E RadioLinX Industrial Hotspot 802.11abg are used.

#### Note:

RLXIB-IHW-E has AP (Access Point) mode available (See the end of the technical note).

### Architecture



Software required for this architecture example:

- Unity Pro XL V4.0 – From Schneider Electric
- USB Driver for M340 – From Schneider Electric
- RadioLinx Industrial Hotspot Browser – From ProSoft Technology
- Internet Explorer 7 – To browse the RLXIB-IHW settings

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### Procedure

Note:

If your PC is not connected to a DHCP server or is directly connected via Ethernet to the radio module, **DO NOT FORGET TO ASSIGN A FIXED IP ADDRESS** to the PC Ethernet card.

Here are the basic steps needed to establish communications:

#### A. Setting of the master radio

##### A.1. Install RadioLinx IH browser:

Download RLX-IH Browser from:

<http://www.prosoft-technology.com/content/download/12739/165690/file>

Then install the Browser on your PC.

##### A.2. Plug the cables to the RLXIB-IHW:



*From left to right: Power connector, serial port and Ethernet port.*

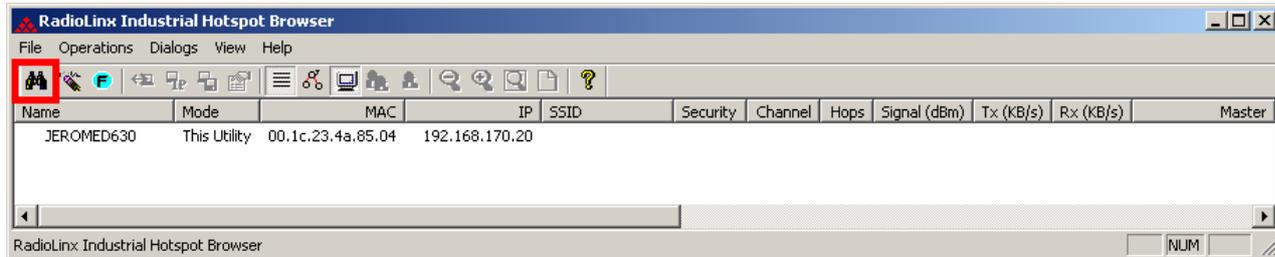
Plug the power cable.

For Ethernet connection:

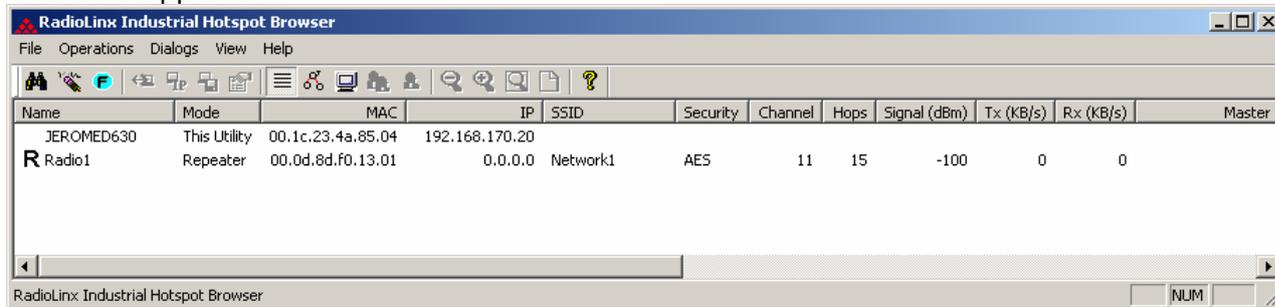
- If you are connecting to the radio through an Ethernet hub or switch, use the gray (straight-through) cable.
- If you are connecting to the radio directly from your PC without going through an Ethernet hub or switch, you must use the red (crossover) cable.

### A.3. Launch RadioLinx IH browser:

Click on the "binocular" tool:



The radio appears:

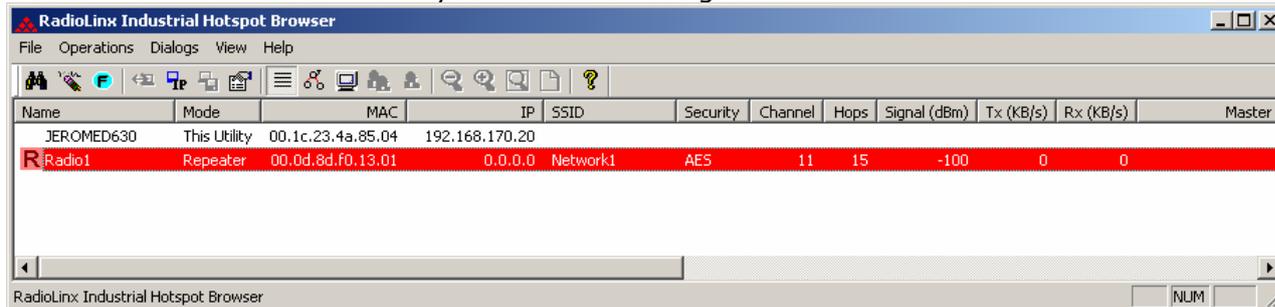


At this point the setting of the radio is the factory default.

If the radio is connected to a network with a DHCP server, the radio may already have an IP address assigned to it.

If no IP address appears (remains 0.0.0.0):

Select in the list the Radio that you want to be assigned an IP address

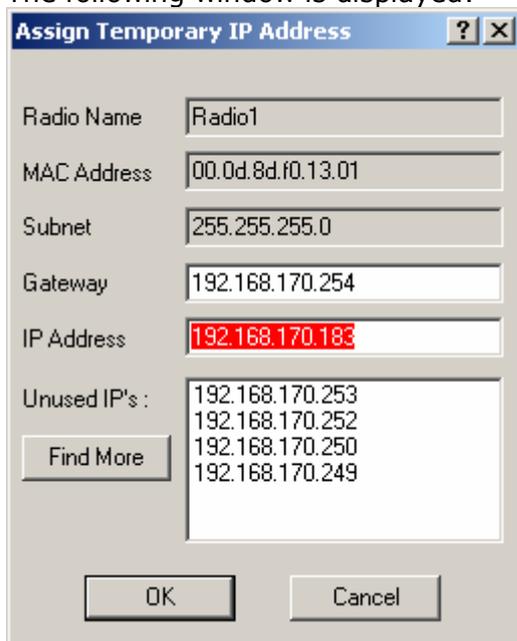




Then from "**Operations**" menu, select "**Assign IP**"



The following window is displayed:



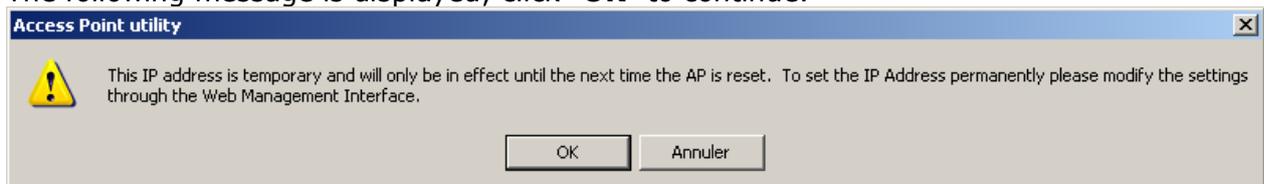
You can select an unused IP address from the list by double-clicking on it or change it in the IP address edit box.

**Note:**

The **IP address** of **CPU, Radio RLXIB-IHW** and server device must be at the same IP range and depending of your **Subnet mask**.

Click "**OK**" to accept the temporary IP address, subnet mask, and default gateway.

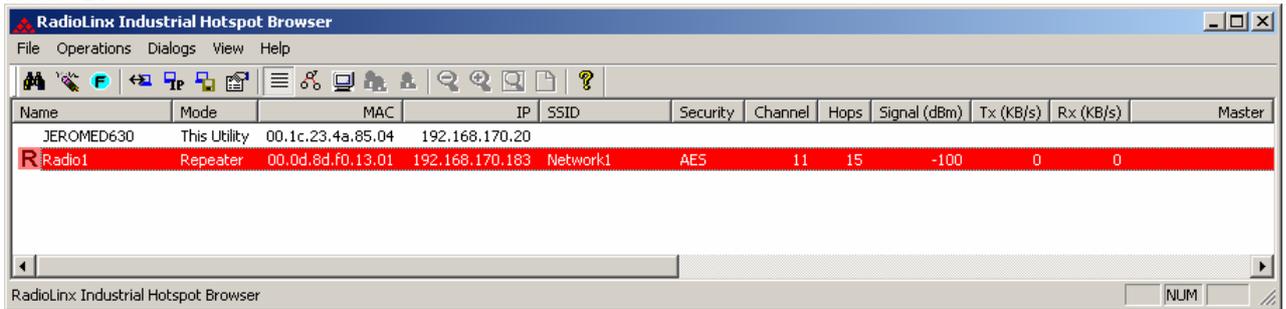
The following message is displayed; click "**OK**" to continue.



Now a temporary IP address is assigned to the RLXIB-IHW-E module.

### A.4. Go online with the RLXIB-IHW-E for configuration:

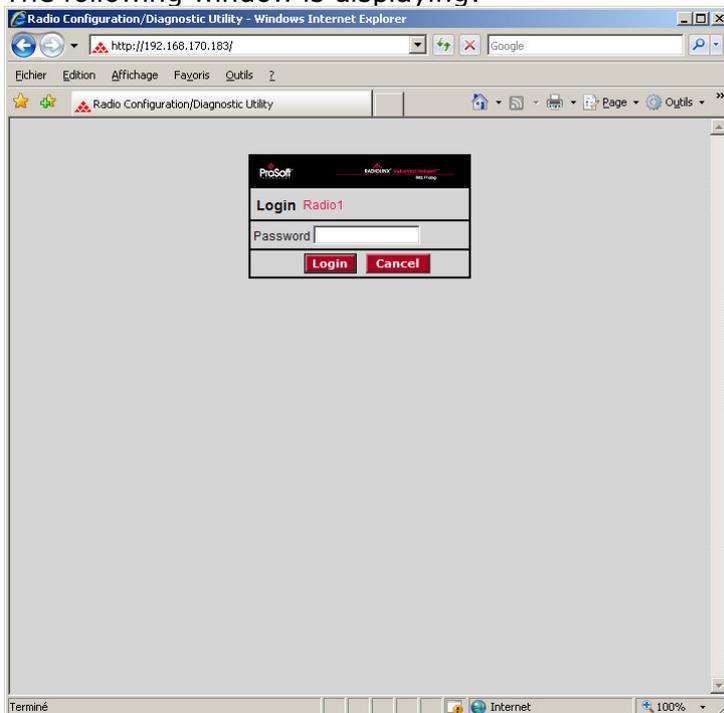
To go online with the RLXIB-IHW for configuration (or diagnostics) from the Browser select Radio1:



Double-click on the radio or select the **"Connect"** option in **"Operations"** menu.



The following window is displaying:



Type your password to log into the radio (default is "password") and then click the **"Login"** button.

# Technical Note



## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

The RLW-IHW-E configuration is protected by a login password.  
To prevent unauthorized access to the radio configuration, you should change the default password when you have your configuration completed.

The following window is displaying:

The screenshot shows a web browser window titled "Radio Configuration/Diagnostic Utility - Windows Internet Explorer". The address bar shows the URL: `http://192.168.170.183/Config_Diag.htm%dfbd08289878616`. The browser menu is in French, and the page title is "Radio Configuration/Diagnostic Utility".

The main content area displays the ProSoft logo and "RADIOLINX Industrial Hotspot™ 802.11abg". The interface is divided into several sections:

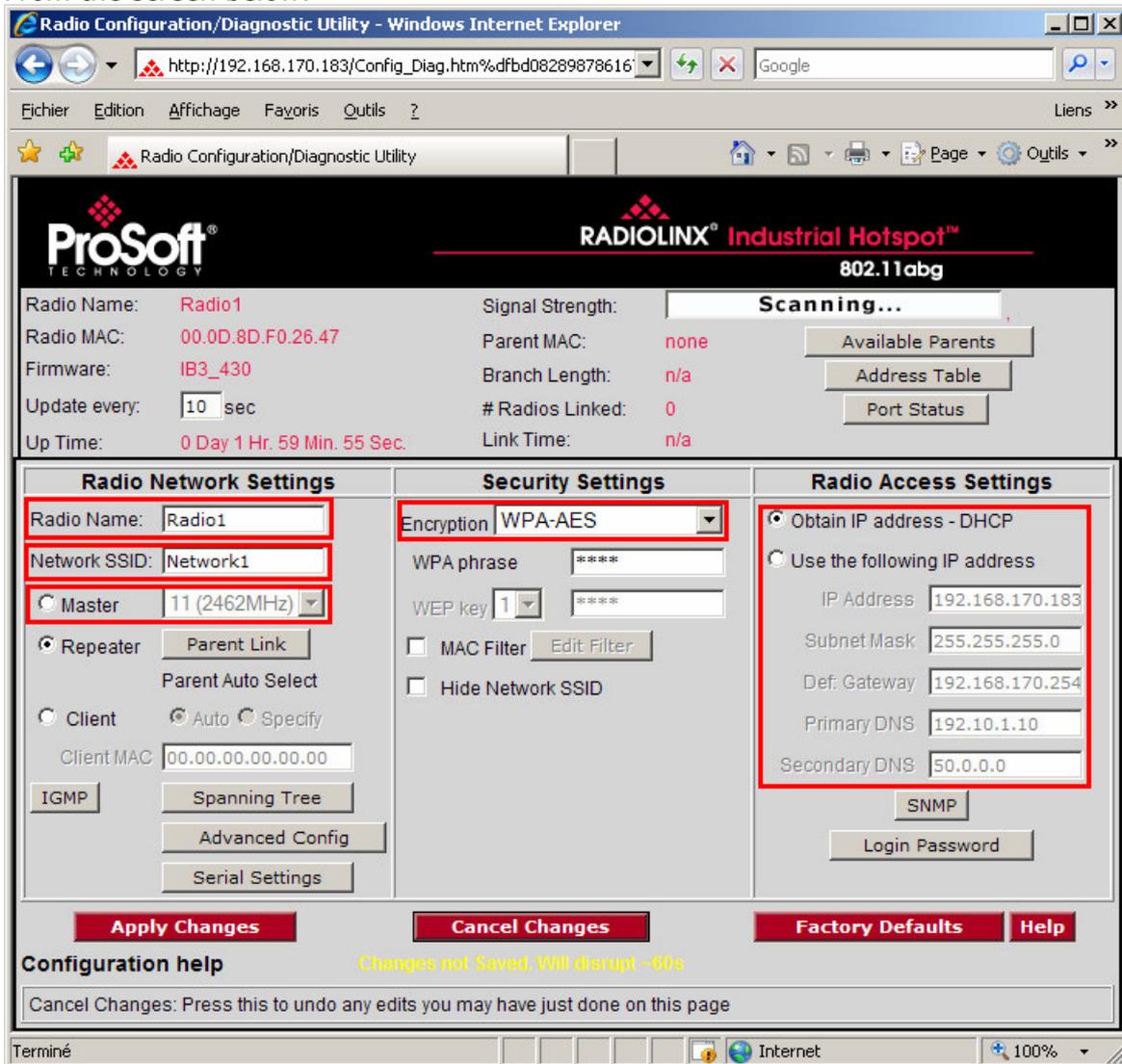
- Radio Information:** Radio Name: Radio1, Radio MAC: 00.0D.8D.F0.26.47, Firmware: IB3\_430, Update every: 10 sec, Up Time: 0 Day 1 Hr. 57 Min. 4 Sec. Signal Strength: Scanning... Parent MAC: none, Branch Length: n/a, # Radios Linked: 0, Link Time: n/a.
- Buttons:** Available Parents, Address Table, Port Status.
- Radio Network Settings:** Radio Name: Radio1, Network SSID: Network1, Master/Repeater/Client selection, Parent Link, Parent Auto Select, Client MAC: 00.00.00.00.00.00, IGMP, Spanning Tree, Advanced Config, Serial Settings.
- Security Settings:** Encryption: WPA-AES, WPA phrase: \*\*\*\*, WEP key: 1, \*\*\*\*, MAC Filter, Hide Network SSID.
- Radio Access Settings:** Obtain IP address - DHCP (selected), Use the following IP address (unselected), IP Address: 192.168.170.183, Subnet Mask: 255.255.255.0, Def. Gateway: 192.168.170.254, Primary DNS: 192.10.1.10, Secondary DNS: 50.0.0.0, SNMP, Login Password.

At the bottom, there are three main buttons: "Apply Changes", "Cancel Changes", and "Factory Defaults", along with a "Help" button. A status bar at the bottom indicates "Configuration help" and "Changes not Saved. Will disrupt ~60s".

### A.5. Set up the RLXIB-IHW-E – Master mode

The master is the "root" or top-level radio in your network.  
You must have at least one master radio per network.  
For redundancy, you can assign more than one master to the network.

From the screen below:



The screenshot displays the 'Radio Configuration/Diagnostic Utility' web interface. The top section shows radio details: Radio Name: Radio1, Radio MAC: 00.0D.8D.F0.26.47, Firmware: IB3\_430, Update every: 10 sec, Up Time: 0 Day 1 Hr. 59 Min. 55 Sec., Signal Strength: Scanning..., Parent MAC: none, Branch Length: n/a, # Radios Linked: 0, Link Time: n/a. Below this are three main configuration panels: 'Radio Network Settings' (Radio Name: Radio1, Network SSID: Network1, Master selected with channel 11 (2462MHz)), 'Security Settings' (Encryption: WPA-AES, WPA phrase: \*\*\*\*, WEP key: 1, \*\*\*\*), and 'Radio Access Settings' (Obtain IP address - DHCP selected, IP Address: 192.168.170.183, Subnet Mask: 255.255.255.0, Def. Gateway: 192.168.170.254, Primary DNS: 192.10.1.10, Secondary DNS: 50.0.0.0). At the bottom, there are buttons for 'Apply Changes', 'Cancel Changes', 'Factory Defaults', and 'Help'. A status bar at the very bottom indicates 'Terminé' and 'Internet'.

- Change the Radio Name from **Radio1** to **Quantum\_Radio**
- Change the **Network SSID** from **Network1** to **Modbus**
- Select **Master** and select the channel (default channel is 11)
- Select **Encryption** (WPA-AES for example) and enter your pass phrase
- Enter a valid **IP address** and **Subnet Mask**

# Technical Note



## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

These parameters are examples; you can set the parameters that fit your needs.

The screenshot shows the configuration utility for the RADIOLINX Industrial Hotspot 802.11abg. The browser address bar shows the URL: `http://192.168.170.183/Config_Diag.htm%df5caefe7fcae3e5`. The utility is titled "Radio Configuration/Diagnostic Utility - Windows Internet Explorer".

The main configuration area is divided into three sections:

- Radio Network Settings:** Radio Name: Quantum\_Radio, Network SSID: Modbus, Mode: Master (6 (2437MHz)), Client MAC: 00.00.00.00.00.00. Buttons: IGMP, Spanning Tree, Advanced Config, Serial Settings.
- Security Settings:** Encryption: none, WPA phrase: \*\*\*\*, WEP key: 1, \*\*\*\*. Checkboxes: MAC Filter (unchecked), Hide Network SSID (unchecked). Button: Edit Filter.
- Radio Access Settings:** Obtain IP address - DHCP (unchecked), Use the following IP address (checked). IP Address: 192.168.170.183, Subnet Mask: 255.255.255.0, Def. Gateway: 192.168.170.254, Primary DNS: 192.10.1.10, Secondary DNS: 50.0.0.0. Buttons: SNMP, Login Password.

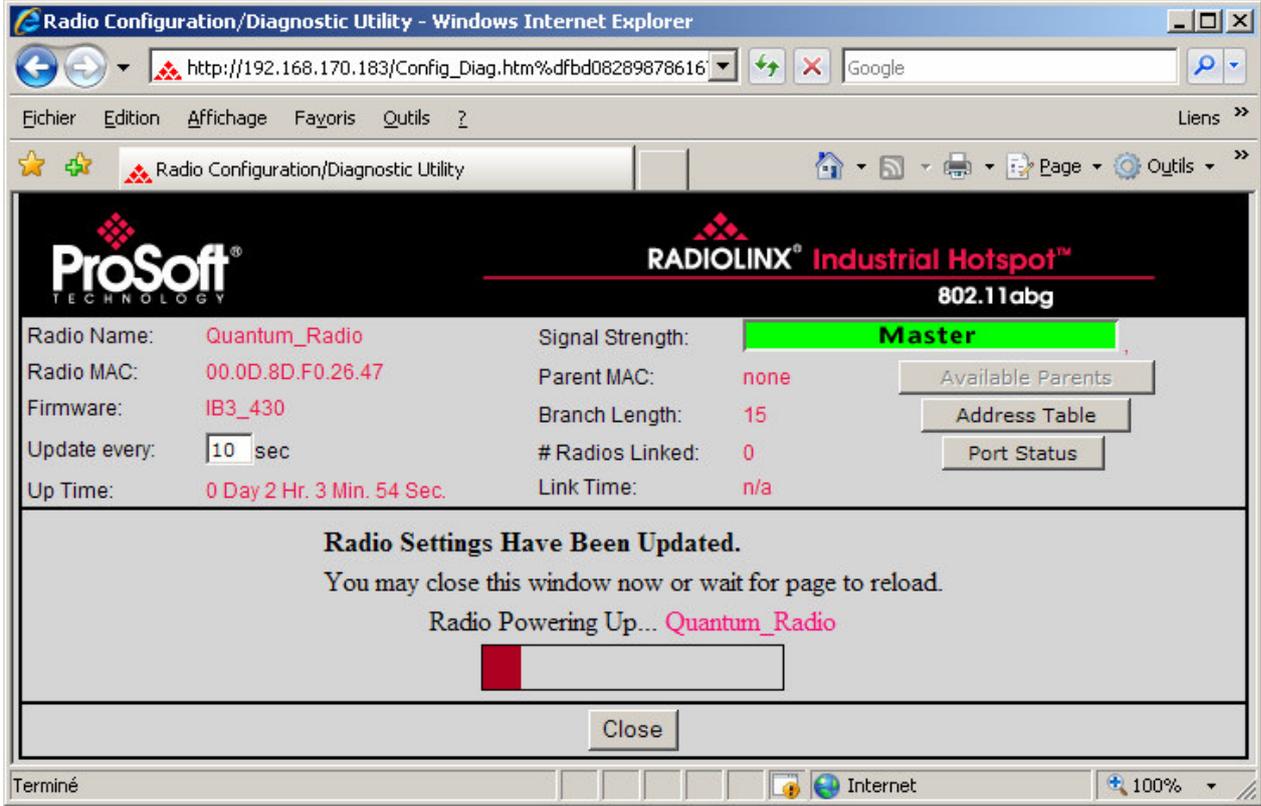
At the bottom, there are three main buttons: **Apply Changes**, **Cancel Changes**, and **Factory Defaults**, along with a **Help** button. A yellow warning message states: "Changes not Saved. Will disrupt ~60s".

Now the new settings are ready, press **"Apply Changes"** to validate them.

The following message may appear when pressing **"Apply changes"**, click **"OK"**.



The RLXIB-IHW-E reboots:



You can wait until the update is done or click on **“Close”**, the following window is displayed:



Click **“Yes”**.

### A.6. Settings verification:

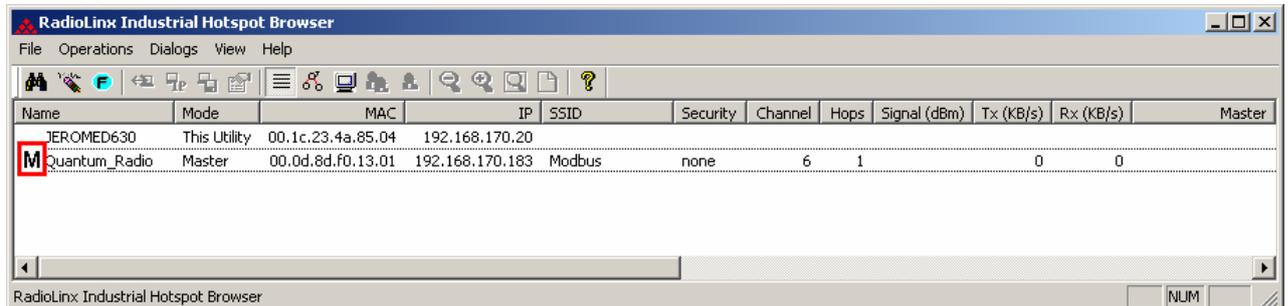
Select "Clear" to delete the current radio list



Select the "binocular" to refresh the screen and get an updated radio list



When configured the name of the radio is preceded by an M (for Master) in the RLX-IH Browser.



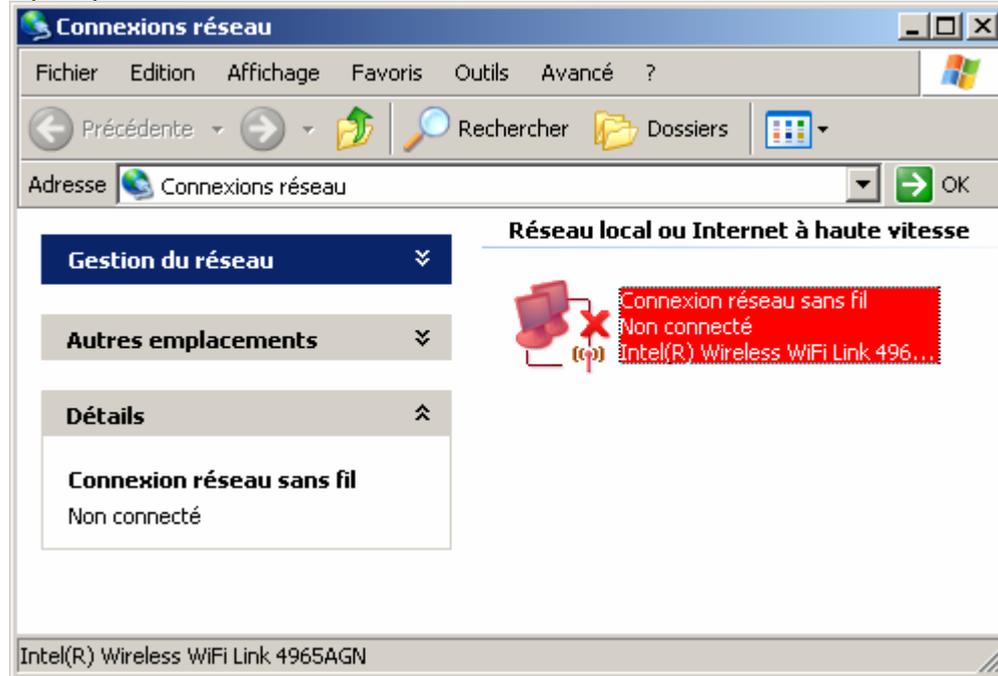
**The setting of the Master radio is completed.**

Disconnect the Ethernet cable from the radio.

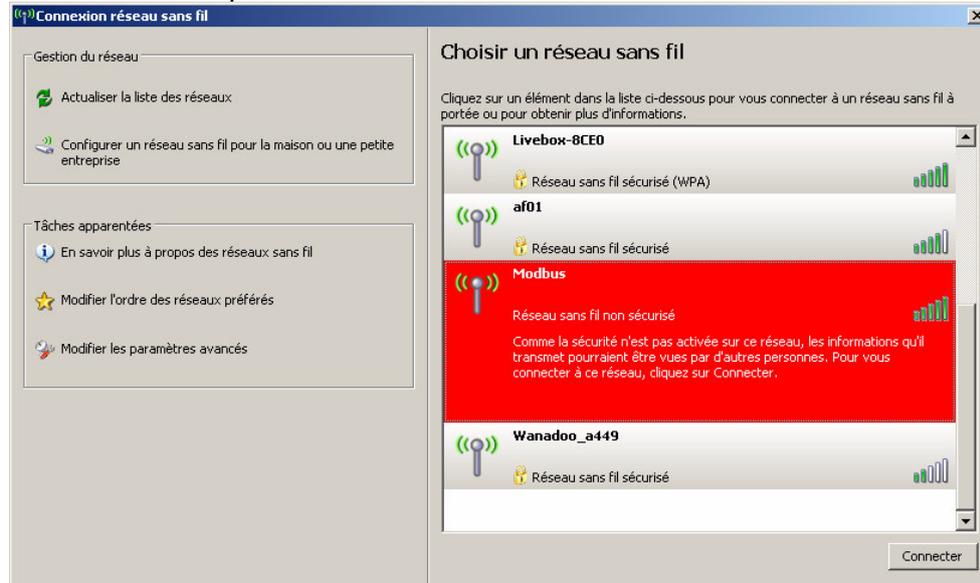


### A.7. RLXIB-IHW-E Access Point checking

Open your PC network connection and select the wireless card.



Double-click on your Wireless network to View Available Wireless Networks

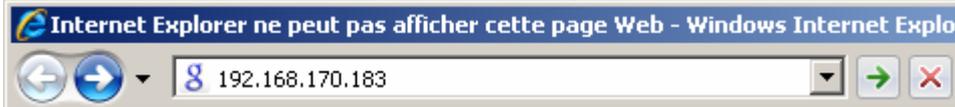


Within the list of the Wireless network available you should see the Modbus network. This is the **Network SSID** you setup previously within the RLXIB-IHW-E Master. Select the **Modbus** wireless network and click the "**Connect**" button.

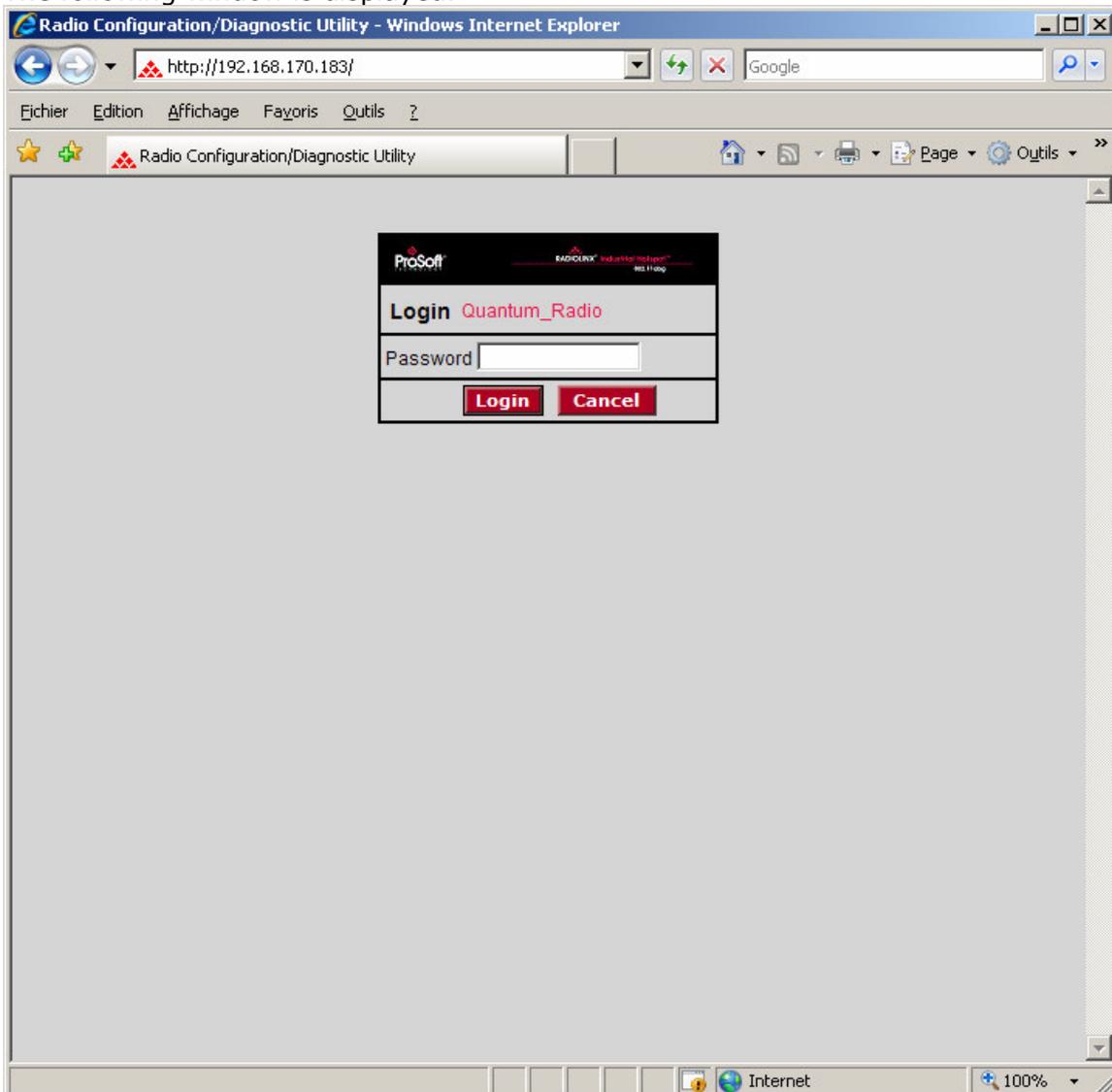
Now you will be able to monitor the radio with your internet browser via your wireless network:

Open your internet browser.

Enter the IP address of the RLXIB-IHW-E you want to access into the navigation bar.



The following window is displayed.



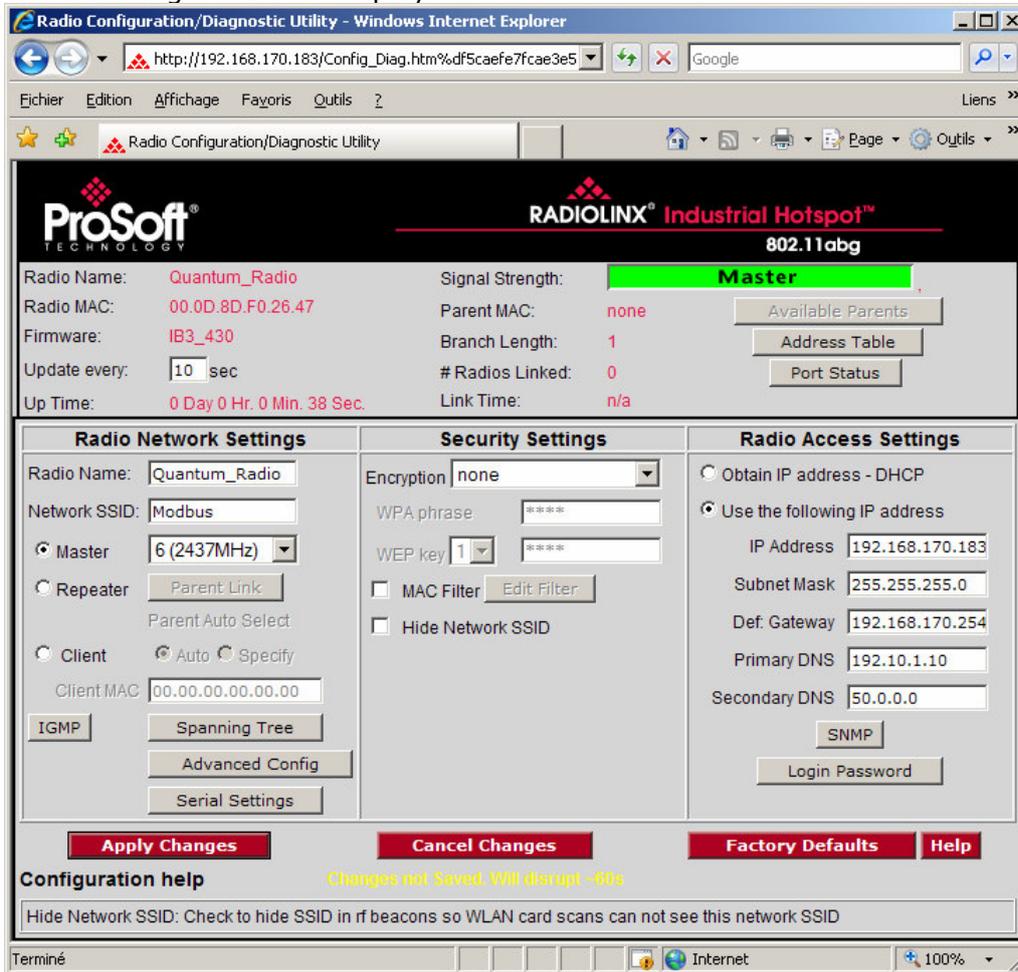
Type your password to log into the radio (default is "password") and then click the "**Login**" button.

# Technical Note



## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

The following window is displayed:



## **B. Setting of the repeater radio**

### **B.1. Plug the cables to the other RLXIB-IHW**



*From left to right: Power connector, serial port and Ethernet port.*

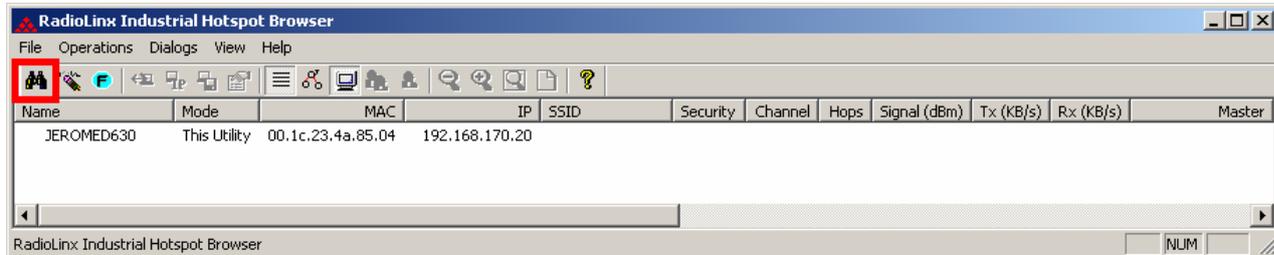
Plug the power cable.

For Ethernet connection:

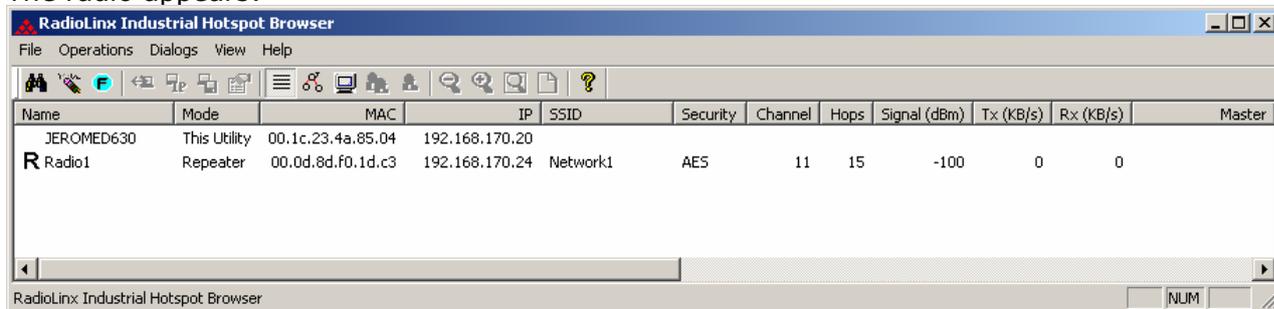
- If you are connecting to the radio through an Ethernet hub or switch, use the gray (straight-through) cable.
- If you are connecting to the radio directly from your PC without going through an Ethernet hub or switch, you must use the red (crossover) cable.

### B.2. Launch RadioLinx IH browser

Click on the "binocular"



The radio appears:

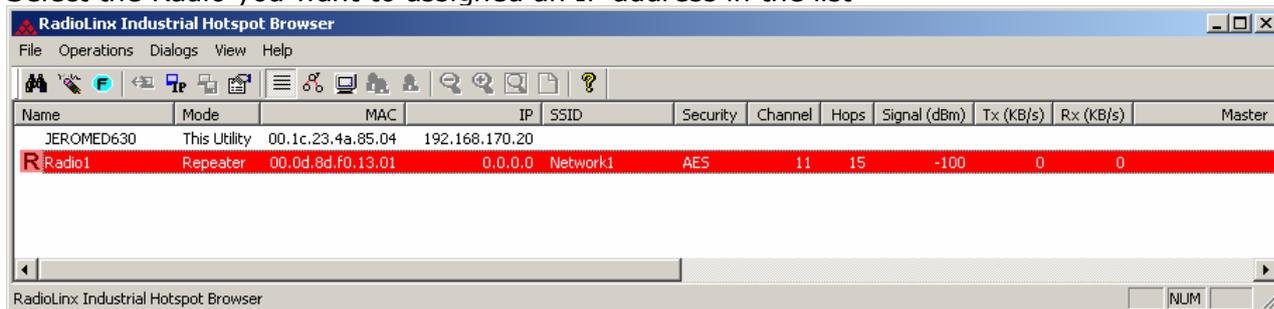


At this point the setting of the radio is the factory default.

If the radio is connected to a network with a DHCP server, the radio may already have an IP address assigned to it.

If no IP address appears (remains 0.0.0.0):

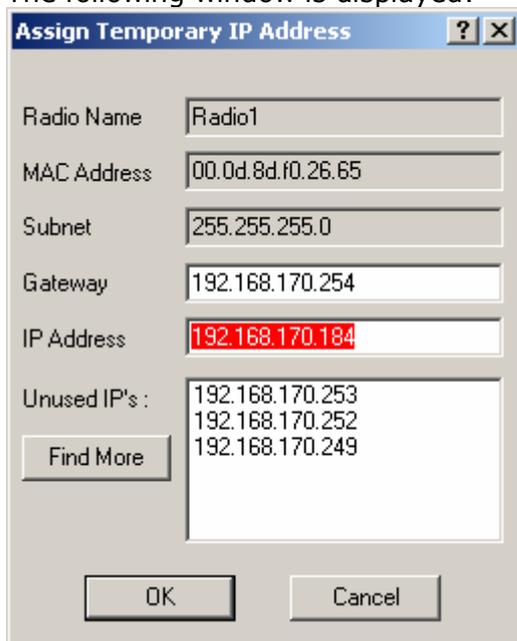
Select the Radio you want to assigned an IP address in the list



Then from "**Operations**" menu, select "**Assign IP**"



The following window is displayed:



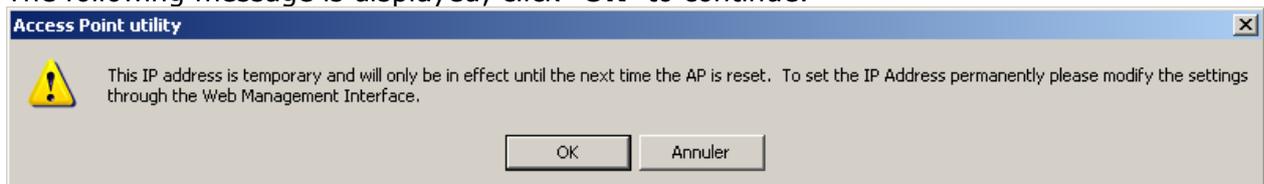
You can select an unused IP address from the list by double-clicking on it or change it in the IP address edit box.

### Note:

The **IP address** of **CPU, Radio RLXIB-IHW** and server device must be at the same IP range and depending of your **Subnet mask**.

Click "**OK**" to accept the temporary IP address, subnet mask, and default gateway.

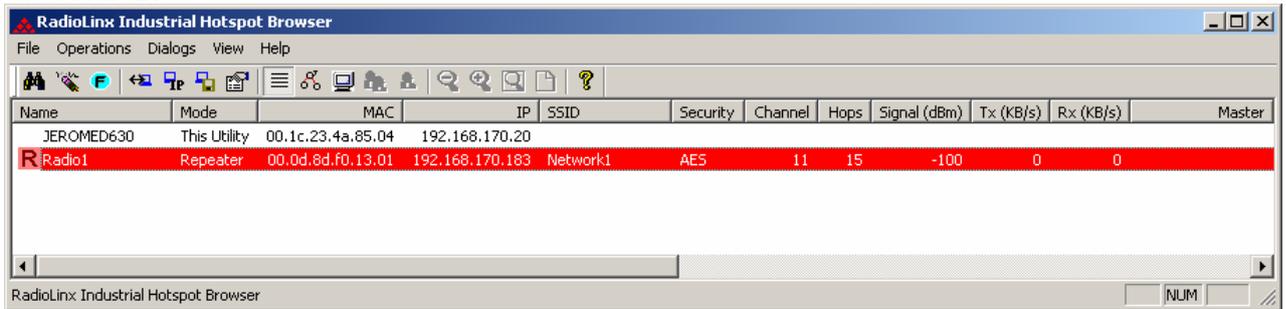
The following message is displayed; click "**OK**" to continue.



Now a temporary IP address is assigned to the RLXIB-IHW-E module.

### B.3. Go online with the RLXIB-IHW-E for configuration

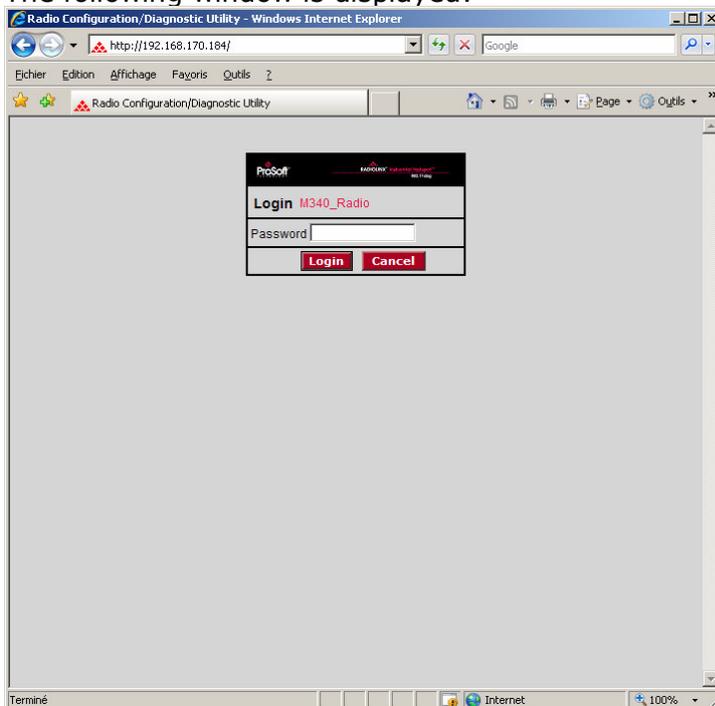
To go online with the RLXIB-IHW for configuration (or diagnostics) from the Browser select the Radio1:



Double-click on the radio or select the **"Connect"** option in **"Operations"** menu.



The following window is displayed:



Type your password to log into the radio (default is "password") and then click the **"Login"** button.

# Technical Note



## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

The RLW-IHW-E configuration is protected by a login password.  
To prevent unauthorized access to the radio configuration, you should change the default password when you have finished your configuration.

The following window is displayed:

The screenshot shows a web browser window displaying the configuration page for a ProSoft RADIOLINX Industrial Hotspot 802.11abg. The browser address bar shows the URL: `http://192.168.170.184/Config_Diag.htm%dfca0a62d20e1a6`. The page title is "Radio Configuration/Diagnostic Utility".

The main content area is divided into several sections:

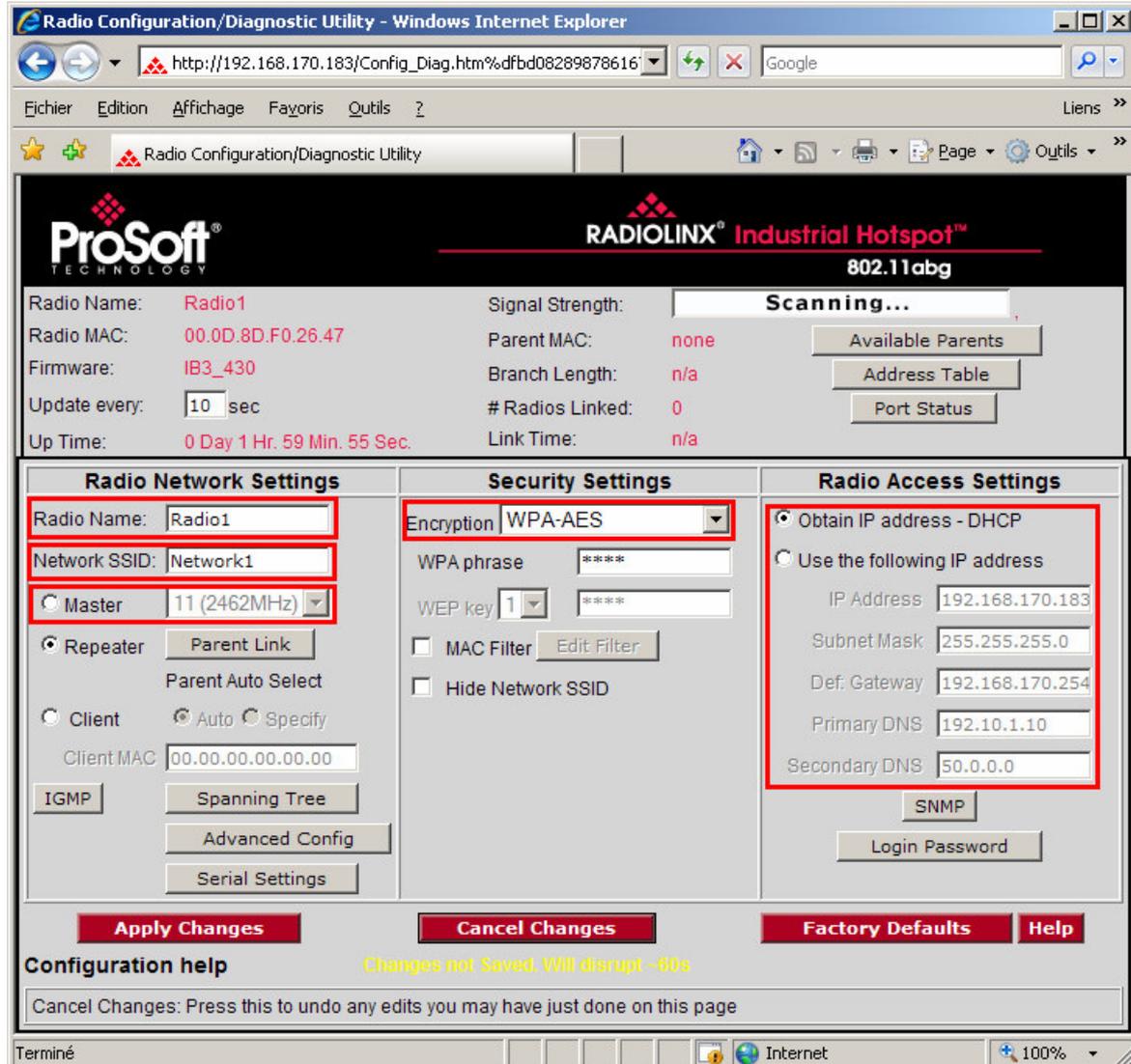
- Radio Information:** Radio Name: Radio1, Radio MAC: 00.0D.8D.F0.26.65, Firmware: IB3\_430, Update every: 10 sec, Up Time: 0 Day 0 Hr. 3 Min. 46 Sec. Signal Strength: Scanning... Parent MAC: none, Branch Length: n/a, # Radios Linked: 0, Link Time: n/a.
- Radio Network Settings:** Radio Name: Radio1, Network SSID: Network1, Mode: Repeater (Parent Link), Parent Auto Select, Client MAC: 00.00.00.00.00.00. Buttons: IGMP, Spanning Tree, Advanced Config, Serial Settings.
- Security Settings:** Encryption: WPA-AES, WPA phrase: \*\*\*\*, WEP key: 1, \*\*\*\*. Checkboxes: MAC Filter, Hide Network SSID. Button: Edit Filter.
- Radio Access Settings:** Obtain IP address - DHCP (selected), Use the following IP address (unselected). IP Address: 192.168.170.184, Subnet Mask: 255.255.255.0, Def. Gateway: 192.168.170.254, Primary DNS: 192.10.1.10, Secondary DNS: 50.0.0.0. Buttons: SNMP, Login Password.

At the bottom, there are three main buttons: **Apply Changes**, **Cancel Changes**, and **Factory Defaults**, along with a **Help** button. A status message reads: "Configuration help Changes not Saved. Will disrupt ~60s". A help text box at the bottom states: "Radio Name: 1 to 31 characters. For user's identification of radio only."

### B.4. Set up the RLXIB-IHW-E – Repeater mode

A RLXIB-IHW-E Remote/Repeater connects automatically to the best available parent radio on the network.

From the screen below:



- Change the **Radio Name** from **Radio1** to **M340\_Radio**
- Change the **Network SSID** from **Network1** to **Modbus**
- Select **Repeater**
- Select **Encryption** (WPA-AES for example) and enter your pass phrase
- Enter a valid **IP address** and **Subnet Mask**

# Technical Note



## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

These parameters are example; you can set the parameters that fit your needs.

The screenshot shows the 'Radio Configuration/Diagnostic Utility' web interface. At the top, it displays the ProSoft logo and the title 'RADIOLINX Industrial Hotspot 802.11abg'. Below this, there are several status fields: Radio Name (Radio1), Radio MAC (00.0D.8D.F0.26.65), Firmware (IB3\_430), Update every (10 sec), Up Time (0 Day 0 Hr. 4 Min. 26 Sec.), Signal Strength (Scanning...), Parent MAC (none), Branch Length (n/a), # Radios Linked (0), and Link Time (n/a). There are buttons for 'Available Parents', 'Address Table', and 'Port Status'. The main configuration area is divided into three columns: 'Radio Network Settings', 'Security Settings', and 'Radio Access Settings'. 'Radio Network Settings' includes fields for Radio Name (M340\_Radio), Network SSID (Modbus), Master/Repeater/Client mode selection, Parent Link, Parent Auto Select, Client MAC, IGMP, Spanning Tree, Advanced Config, and Serial Settings. 'Security Settings' includes Encryption (none), WPA phrase, WEP key, MAC Filter, and Hide Network SSID. 'Radio Access Settings' includes IP address configuration (DHCP or static), IP Address (192.168.170.184), Subnet Mask (255.255.255.0), Def. Gateway (192.168.170.254), Primary DNS (192.10.1.10), Secondary DNS (50.0.0.0), SNMP, and Login Password. At the bottom, there are buttons for 'Apply Changes', 'Cancel Changes', 'Factory Defaults', and 'Help'. A warning message states 'Changes not Saved: Will disrupt ~60s'. A 'Configuration help' section at the bottom provides instructions on how to cancel changes.

**Important: The Network SSID and WPA phrase are case sensitive.**

Use exactly the same combination of upper case and lower case letters you entered for the RLXIB-IHW-E Master mode, otherwise the Repeater radio will not be able to connect to the Master radio.

Now the new settings are ready, click "**Apply Changes**" to validate them.

# Technical Note

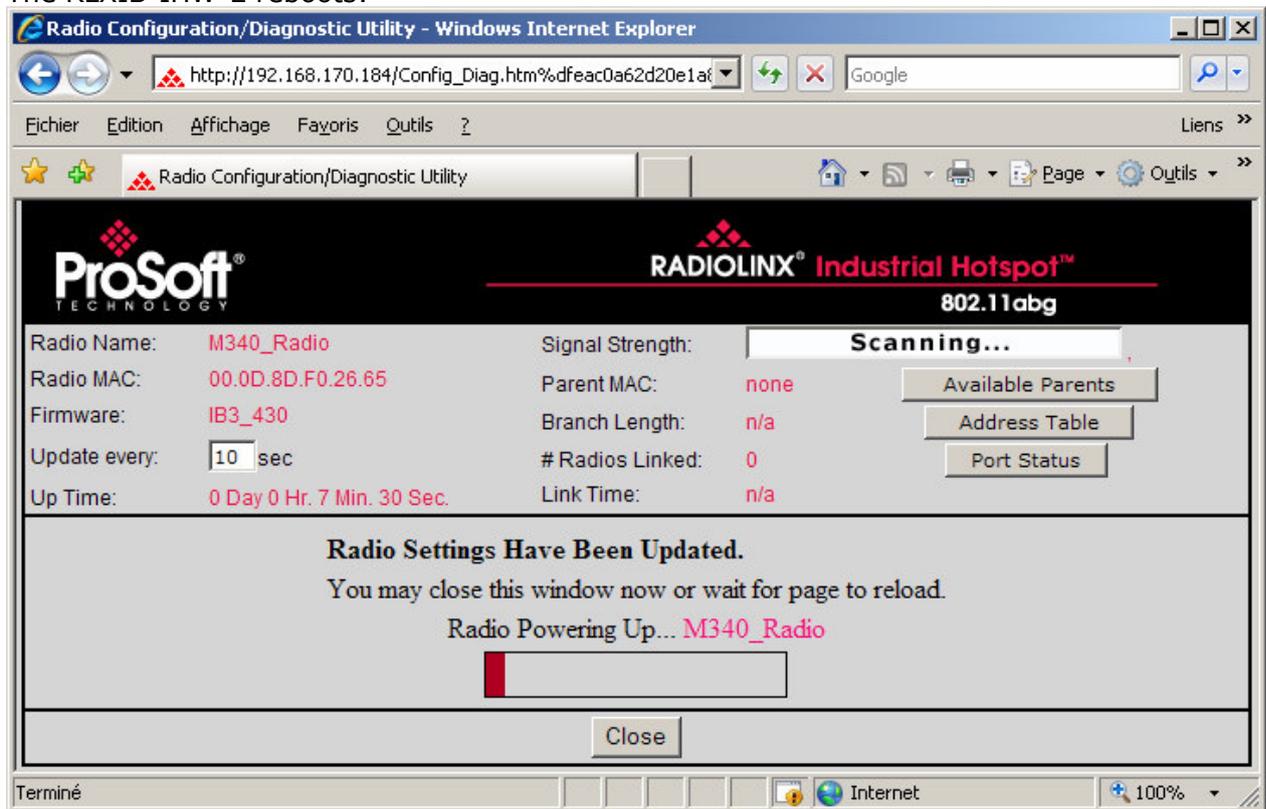


## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

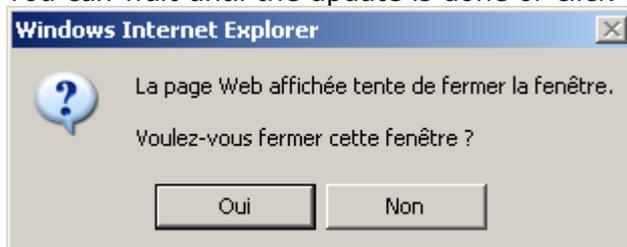
The following message may appear when pressing "Apply changes", click "OK".



The RLXIB-IHW-E reboots:



You can wait until the update is done or click on "Close", the following window is displayed:



Click "Yes".

### B.5. Settings verification:

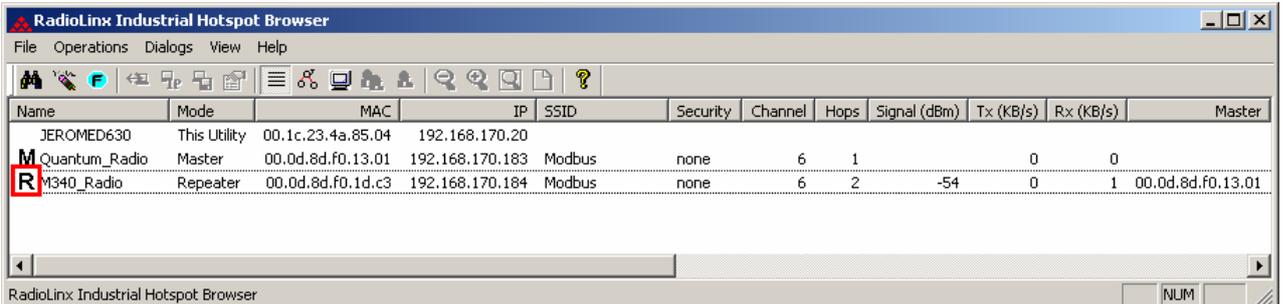
Select Clear to delete the current radio list



Select the binocular to refresh the screen and get an update radio list



When configured the name of the radio is preceded by an **R** (for Repeater) in the RLX-IH Browser.



Name	Mode	MAC	IP	SSID	Security	Channel	Hops	Signal (dBm)	Tx (KB/s)	Rx (KB/s)	Master
JEROMED630	This Utility	00.1c.23.4a.85.04	192.168.170.20								
M Quantum_Radio	Master	00.0d.8d.f0.13.01	192.168.170.183	Modbus	none	6	1		0	0	
<b>R</b> M340_Radio	Repeater	00.0d.8d.f0.1d.c3	192.168.170.184	Modbus	none	6	2	-54	0	1	00.0d.8d.f0.13.01

**The setting of the Repeater radio is finished.**

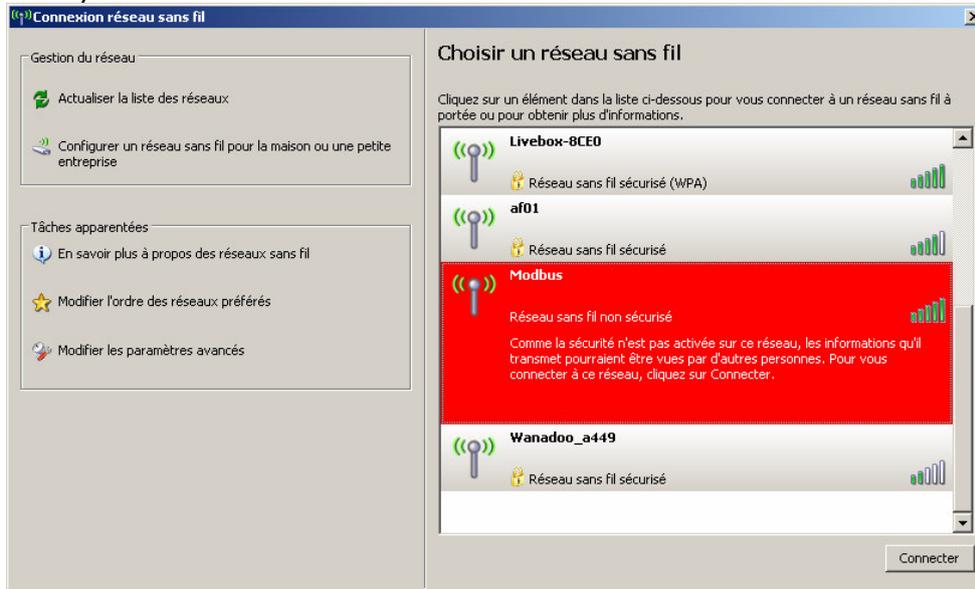
Disconnect the Ethernet cable from the radio.





### RLXIB-IHW-E Access Point checking

With your PC wireless access enabled and from the Available Wireless Network list



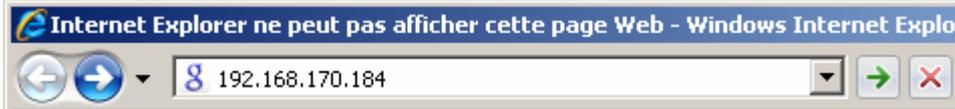
Choose the **Modbus** network.

This is the **Network SSID** you setup previously within the RLXIB-IHW-E Remote/Repeater mode.

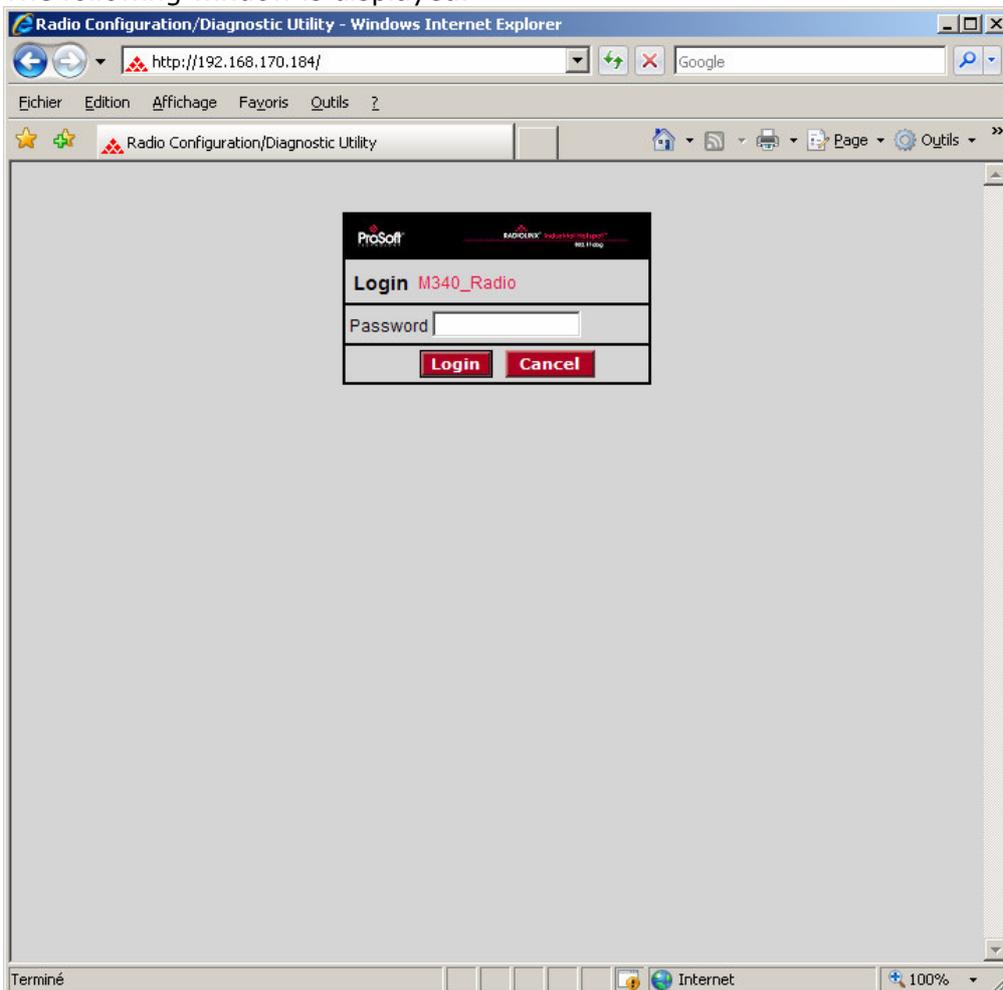
Now you will be able to monitor the radio with your internet browser via your wireless network:

Open your internet browser.

Enter the IP address of the RLXIB-IHW-E you want to access into the navigation bar.



The following window is displayed.



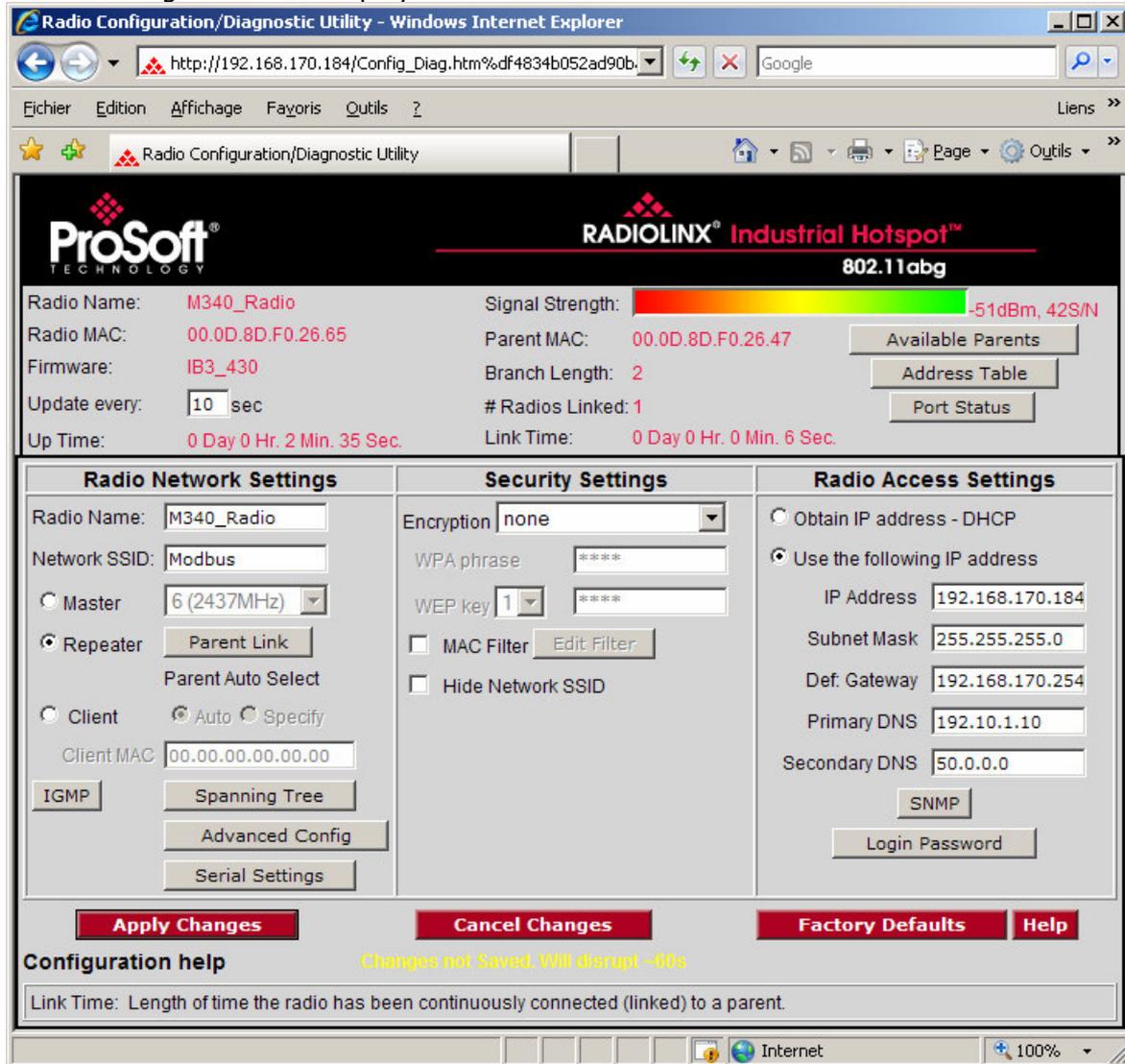
Type your password to log into the radio (default is "password") and then click the **"Login"** button.

# Technical Note



## RLXIB-IHW Industrial Hotspot 802.11abg Wireless Modbus TCP - M340 with CPU & Quantum with NOE

The following window is displayed:



### Signal quality:

Signal Strength shows you the quality of the signal between the RLXIB-IHW-E Master mode and RLXIB-IHW-E Remote/Repeater mode radios.

Poor Signal      Signal Strength:  -81dBm, 16S/N

### Note:

Signal quality depends on distance between the antennas, free line of sight and correct antenna mounting.

To have further information about the RLXIB-IHW-E, please, download the User Manual from:  
<http://www.prosoft-technology.com/content/download/14036/181543/file>

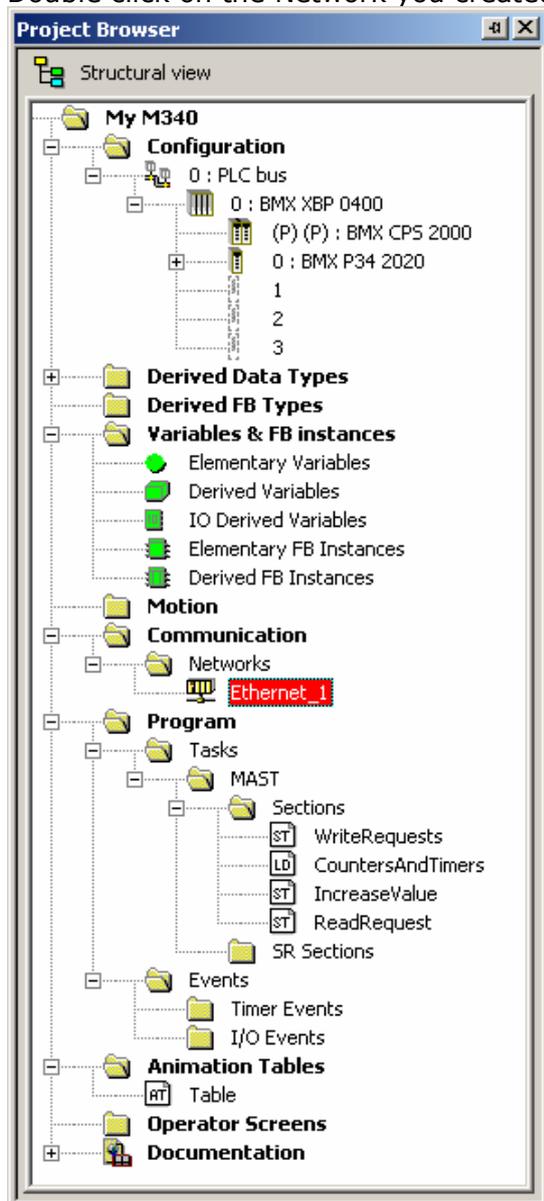
### C. Setting of the Modbus TCP Client device

#### C.1. Launch Unity Pro XL

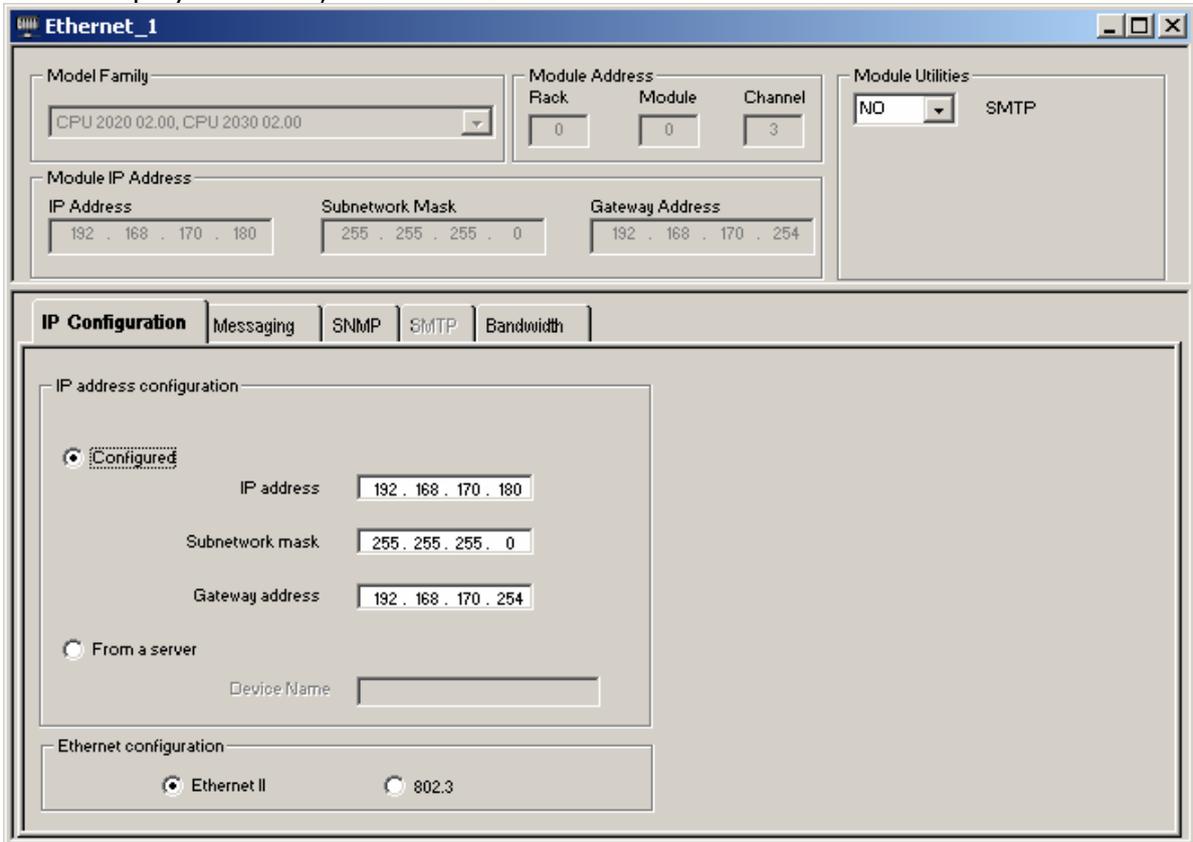
For this application we used a BMX P34 2020.

Create a new project with your actual hardware configuration and create an Ethernet network.

Double click on the Network you created (**Ethernet\_1** in my project):



In the displayed screen, enters the IP Address of the CPU Card:



The screenshot shows the 'Ethernet\_1' configuration window. It includes fields for 'Model Family' (CPU 2020 02.00, CPU 2030 02.00), 'Module Address' (Rack: 0, Module: 0, Channel: 3), and 'Module Utilities' (NO, SMTP). The 'Module IP Address' section contains 'IP Address' (192 . 168 . 170 . 180), 'Subnetwork Mask' (255 . 255 . 255 . 0), and 'Gateway Address' (192 . 168 . 170 . 254). Below this is the 'IP Configuration' tab with sub-tabs for 'Messaging', 'SNMP', 'SMTP', and 'Bandwidth'. The 'IP address configuration' section has a radio button for 'Configured' (selected) and fields for 'IP address', 'Subnetwork mask', and 'Gateway address'. There is also a radio button for 'From a server' and a 'Device Name' field. At the bottom, the 'Ethernet configuration' section has radio buttons for 'Ethernet II' (selected) and '802.3'.

**Note:**

The **IP address** of **CPU, Radio RLXIB-IHW** and server device must be at the same IP range and depending of your **Subnet mask**.

## C.2. Modbus messaging setting:

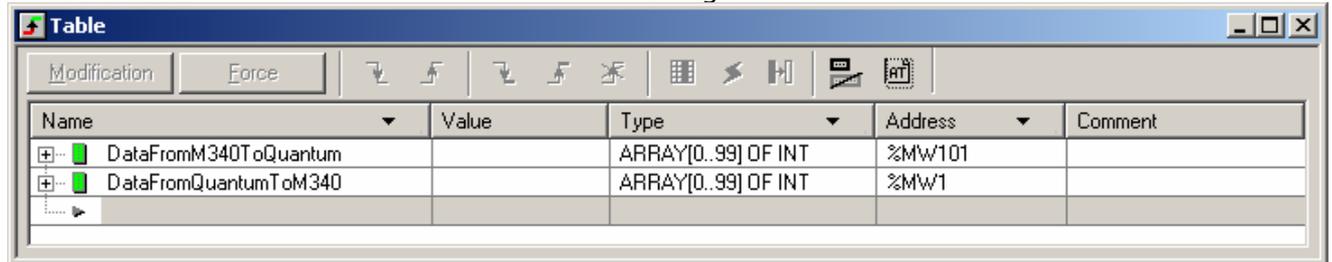
Multiple types of blocks or commands can be used to achieve Modbus TCP communication using messages.

I chose to use the **DATA\_EXCH** function in a Structured Text section.

The application I used is attached to this document

(**M340MODBUSTCPOVERRLXWITHCPU.XEF**)

Create variables which will contain the data exchanged between the client and the server:



Name	Value	Type	Address	Comment
DataFromM340ToQuantum		ARRAY[0..99] OF INT	%MW101	
DataFromQuantumToM340		ARRAY[0..99] OF INT	%MW1	

I personally used a name that allows having the same name in both client and server devices.

Once this is done, compile, download and run the project to the M340 processor.

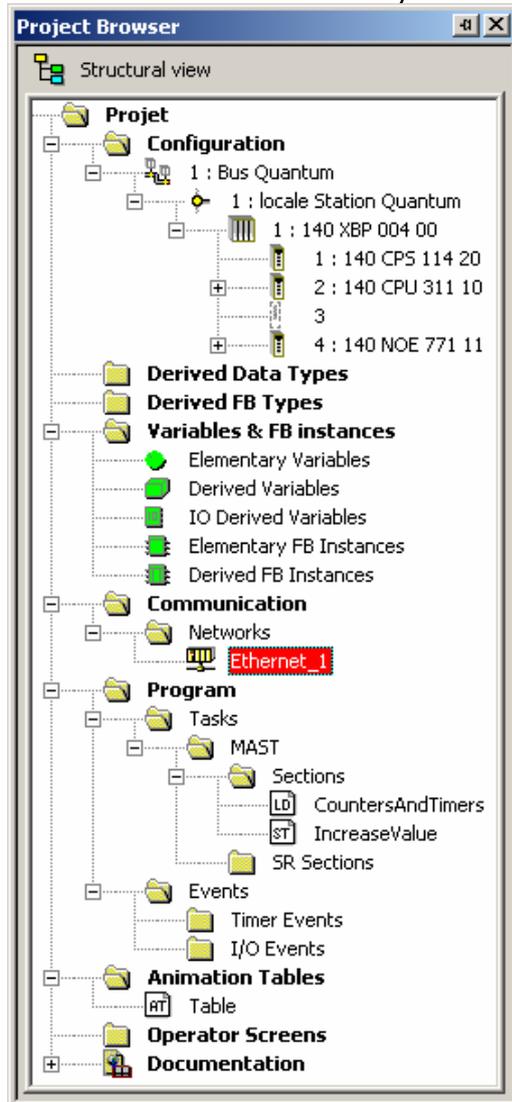
### D. Setting of the Modbus TCP Server device.

#### D.1. Launch Unity Pro XL

For this application we use a CPU 311 10 and Ethernet Card NOE 771 11.

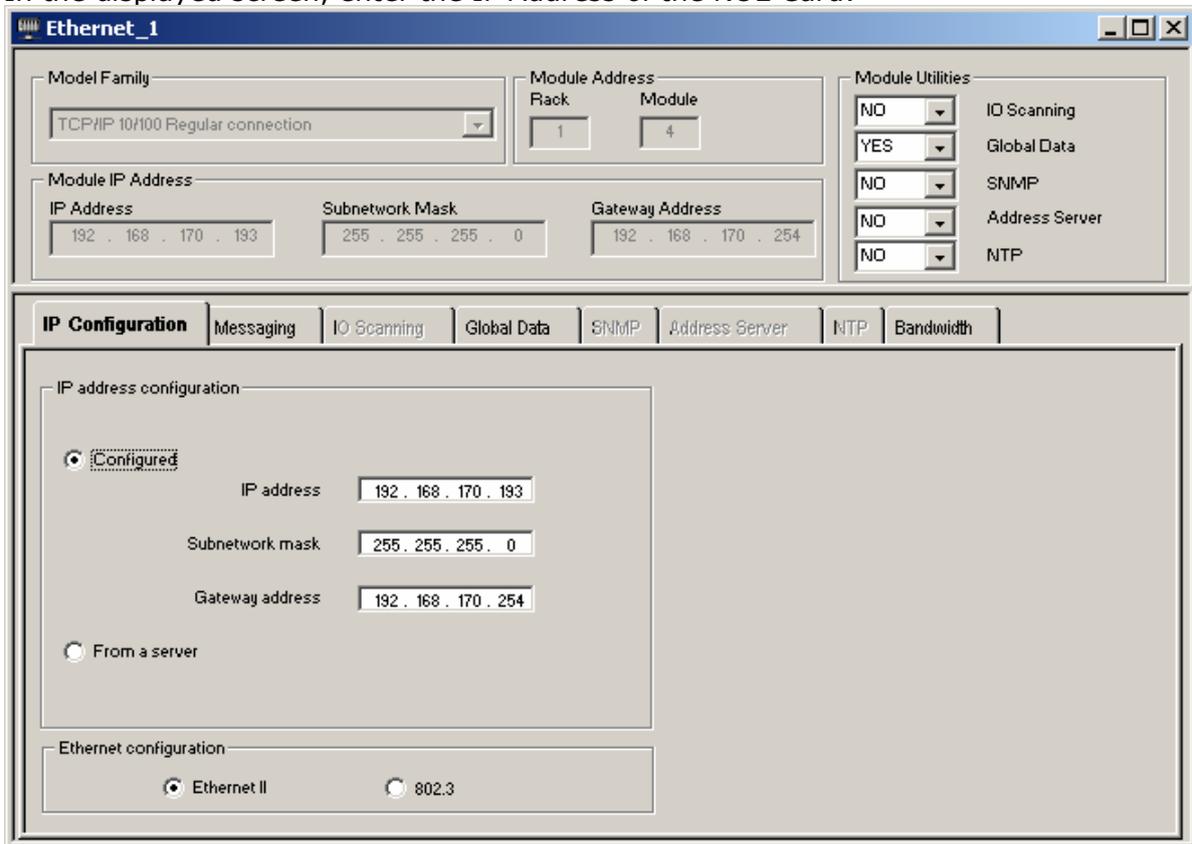
Create a new project with your actual hardware configuration and create an Ethernet network.

Double click on the Network you created (**Ethernet\_1** in my project):





In the displayed screen, enter the IP Address of the NOE Card:



### Note:

The **IP address** of **NOE, Radio RLXIB-IHW** and server device must be at the same IP range and depending of your **Subnet mask**.

### D.2. Modbus messaging setting:

Create variables which will contain the data exchanged between the client and the server:

The screenshot shows the 'Table' configuration window with a table of Modbus messaging settings. The table has columns for Name, Value, Type, Address, and Global data.

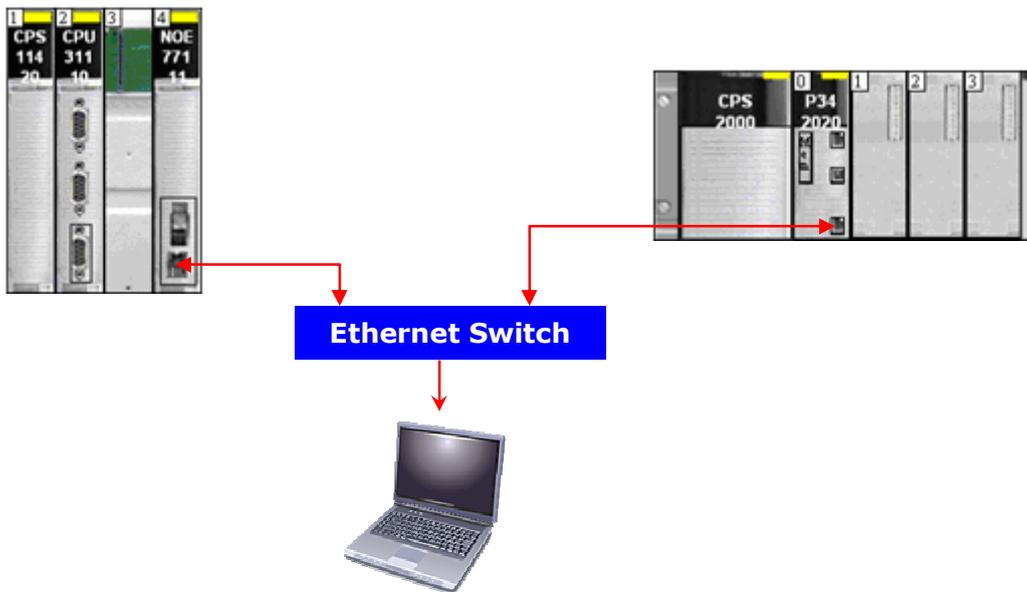
Name	Value	Type	Address	Global data
DataFromM340ToQuantum		ARRAY[0..99] OF INT	%Mw101	NO
DataFromQuantumToM340		ARRAY[0..99] OF INT	%Mw1	NO

I personally used a name that allows having the same name in both client and server devices.

Once this is done, compile, download and run the project to the M340 processor.

### **E. Test wired Modbus TCP communication**

Connect the Quantum PLC, the M340 PLC and the PC as below:



Go online with the two PLCs.

To have dynamic data values we created a section that copies the value of a counter in the different data areas:

```
for i := 0 to 99 do  
    DataFromQuantumToM340[i] := FBI_1.CV;  
end_for;
```

# Technical Note

## RLXIB-IHW Industrial Hotspot 802.11abg

### Wireless Modbus TCP - M340 with CPU & Quantum with NOE



Access to the variables in the PLCs.

Below is a screenshot of the table of variables in the Quantum PLC and from M340 PLC:

Quantum

DataFromM340ToQuantum[9]	24640	%Mw110
DataFromM340ToQuantum[8]	24640	%Mw109
DataFromM340ToQuantum[7]	24640	%Mw108
DataFromM340ToQuantum[6]	24640	%Mw107
DataFromM340ToQuantum[5]	24640	%Mw106
DataFromM340ToQuantum[4]	24640	%Mw105
DataFromM340ToQuantum[3]	24640	%Mw104
DataFromM340ToQuantum[2]	24640	%Mw103
DataFromM340ToQuantum[1]	24640	%Mw102
DataFromM340ToQuantum[0]	24640	%Mw101
DataFromQuantumToM340[9]	19047	%Mw10
DataFromQuantumToM340[8]	19047	%Mw9
DataFromQuantumToM340[7]	19047	%Mw8
DataFromQuantumToM340[6]	19047	%Mw7
DataFromQuantumToM340[5]	19047	%Mw6
DataFromQuantumToM340[4]	19047	%Mw5
DataFromQuantumToM340[3]	19047	%Mw4
DataFromQuantumToM340[2]	19047	%Mw3
DataFromQuantumToM340[1]	19047	%Mw2
DataFromQuantumToM340[0]	19047	%Mw1

M340

DataFromM340ToQuantum[9]	24640	%Mw110
DataFromM340ToQuantum[8]	24640	%Mw109
DataFromM340ToQuantum[7]	24640	%Mw108
DataFromM340ToQuantum[6]	24640	%Mw107
DataFromM340ToQuantum[5]	24640	%Mw106
DataFromM340ToQuantum[4]	24640	%Mw105
DataFromM340ToQuantum[3]	24640	%Mw104
DataFromM340ToQuantum[2]	24640	%Mw103
DataFromM340ToQuantum[1]	24640	%Mw102
DataFromM340ToQuantum[0]	24640	%Mw101
DataFromQuantumToM340[9]	19047	%Mw10
DataFromQuantumToM340[8]	19047	%Mw9
DataFromQuantumToM340[7]	19047	%Mw8
DataFromQuantumToM340[6]	19047	%Mw7
DataFromQuantumToM340[5]	19047	%Mw6
DataFromQuantumToM340[4]	19047	%Mw5
DataFromQuantumToM340[3]	19047	%Mw4
DataFromQuantumToM340[2]	19047	%Mw3
DataFromQuantumToM340[1]	19047	%Mw2
DataFromQuantumToM340[0]	19047	%Mw1

You can see that all the values DataFromM340ToQuantum are identical in the table above.

Your Modbus TCP communication is up and running.

### F. Test wireless Modbus TCP communication

Note:

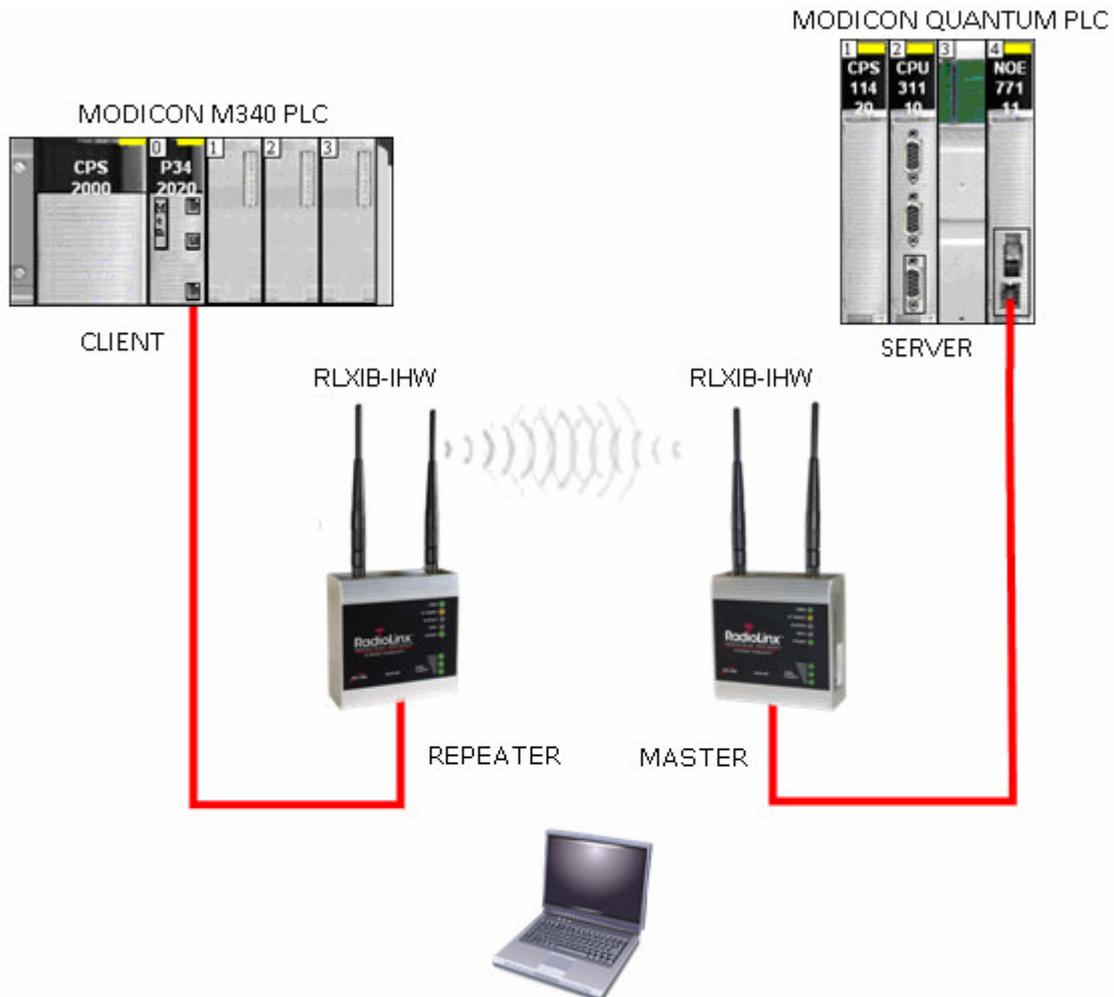
You have to setup a fixed IP address to the PC wireless card and this IP address must be compatible with the RadioLinX IP addresses previously setup.

In this application the PC wireless card IP address must be 192.168.170.20.

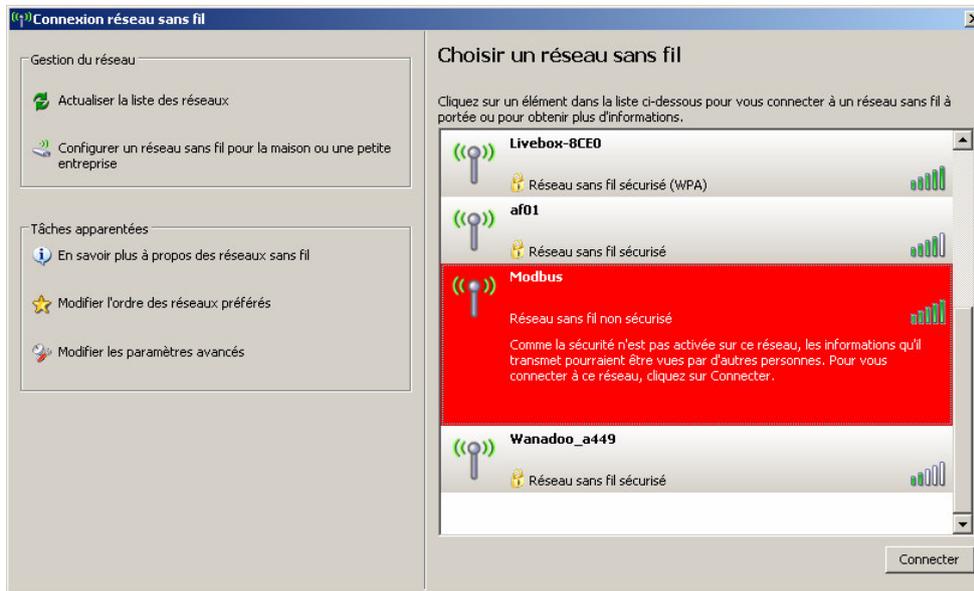
Insert the RLXIB-IHW modules as below to create the wireless network.

Using Ethernet crossover cables, connect directly to the RadioLinX modules:

- The M340 Modbus TCP Ethernet port
- The Quantum Modbus TCP Ethernet port



With you PC wireless access enabled and from the Available Wireless Network list



Choose the **Modbus** network (this is the **Network SSID** you setup previously). You are now connected to the wireless network with your PC using one the RLXIB-IHW-E module as an Access Point, The laptop will establish communication with the best Access Point.



Go online with the two PLCs.

To have dynamic data values we created a section that copies the value of a counter in the different data areas:

```
for i := 0 to 99 do  
    DataFromQuantumToM340[i] := FBI_1.CV;  
end_for;
```

Access to the variables in the PLCs.

Below is a screenshot of the table of variables in the Quantum PLC and from M340 PLC:

Quantum			M340		
DataFromM340ToQuantum[9]	24640	%MW110	DataFromM340ToQuantum[9]	24640	%MW110
DataFromM340ToQuantum[8]	24640	%MW109	DataFromM340ToQuantum[8]	24640	%MW109
DataFromM340ToQuantum[7]	24640	%MW108	DataFromM340ToQuantum[7]	24640	%MW108
DataFromM340ToQuantum[6]	24640	%MW107	DataFromM340ToQuantum[6]	24640	%MW107
DataFromM340ToQuantum[5]	24640	%MW106	DataFromM340ToQuantum[5]	24640	%MW106
DataFromM340ToQuantum[4]	24640	%MW105	DataFromM340ToQuantum[4]	24640	%MW105
DataFromM340ToQuantum[3]	24640	%MW104	DataFromM340ToQuantum[3]	24640	%MW104
DataFromM340ToQuantum[2]	24640	%MW103	DataFromM340ToQuantum[2]	24640	%MW103
DataFromM340ToQuantum[1]	24640	%MW102	DataFromM340ToQuantum[1]	24640	%MW102
DataFromM340ToQuantum[0]	24640	%MW101	DataFromM340ToQuantum[0]	24640	%MW101
DataFromQuantumToM340[9]	19047	%MW10	DataFromQuantumToM340[9]	19047	%MW10
DataFromQuantumToM340[8]	19047	%MW9	DataFromQuantumToM340[8]	19047	%MW9
DataFromQuantumToM340[7]	19047	%MW8	DataFromQuantumToM340[7]	19047	%MW8
DataFromQuantumToM340[6]	19047	%MW7	DataFromQuantumToM340[6]	19047	%MW7
DataFromQuantumToM340[5]	19047	%MW6	DataFromQuantumToM340[5]	19047	%MW6
DataFromQuantumToM340[4]	19047	%MW5	DataFromQuantumToM340[4]	19047	%MW5
DataFromQuantumToM340[3]	19047	%MW4	DataFromQuantumToM340[3]	19047	%MW4
DataFromQuantumToM340[2]	19047	%MW3	DataFromQuantumToM340[2]	19047	%MW3
DataFromQuantumToM340[1]	19047	%MW2	DataFromQuantumToM340[1]	19047	%MW2
DataFromQuantumToM340[0]	19047	%MW1	DataFromQuantumToM340[0]	19047	%MW1

You can see that all the values DataFromM340ToQuantum are identical in the table above.

# Your Modbus TCP communication is up and running using the wireless connection

## Congratulations

## **G. Attachments**

### **G.1. Schneider Electric M340 Unity application**

This application includes communication type that is described in the previous sections as well as short sections to make variables change.



M340MODBUSTCPOVERRLXWITHCPU.XEF

### **G.2. Schneider Electric Quantum Unity application**

This application includes variables and short sections to make variables change.



QUANTUMMODBUSTCPSERVER.XEF

# Technical Note

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