

## Where Automation Connects.



### ILX34-MBS

Modbus<sup>®</sup> Serial Module for CompactLogix<sup>™</sup> L1 and Point I/O Adapters

May 6, 2025



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#### ProSoft Technology, Inc.

+1 (661) 716-5100 +1 (661) 716-5101 (Fax) www.prosoft-technology.com ps.support@belden.com

## ILX34-MBS User Manual For Public Use.

May 6, 2025

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## 1 Start Here

This user manual will help you set up and configure the ILX34-MBS module. You should be somewhat familiar with the following:

- Rockwell Automation® Studio 5000 Logix Designer v21 (for CompactLogix L1 processors) or Rockwell Automation® RSLogix™ 5000 version 16 or greater (for 1734 Point I/O adapters).
- Hardware Installation and Wiring

#### 1.1 ILX34-MBS Overview

The ILX34-MBS is the ideal solution for the many distributed I/O applications where Modbus connectivity can be integrated into an Allen Bradley System. The ILX34-MBSxxx is configured using Rockwell Automation Studio 5000 (CompactLogix L1) and RSLogix 5000 (Point I/O Controllers). The modules work in both the 1734 Point I/O adapters and the CompactLogix L1 processors.

#### **1.2 Package Contents**

The following components are included with your ILX34-MBS adapter, and are required for installation and configuration.

Qty.	Part Name	Part Number	Part Description
1	ILX34-MBS Adapter	ILX34-MBS	POINT I/O Adapter

#### **1.3 System Requirements**

The ILX34-MBS requires the following minimum hardware and software components:

- Rockwell Automation<sup>®</sup> processor, with compatible power supply
  - o CompactLogix™ L1 Processors or 1734- Point I/O adapters,
- Rockwell Automation RSLogix 5000/Studio 5000 programming software
- Rockwell Automation RSLinx communication software version 2.54 or higher
- Supported operating systems:
  - Microsoft Windows 10
  - Microsoft Windows 7 Professional (32-or 64-bit)
  - $\circ$  Microsoft Windows 2000 Professional with Service Pack 1, 2, or 3
  - Microsoft Windows Server 2003

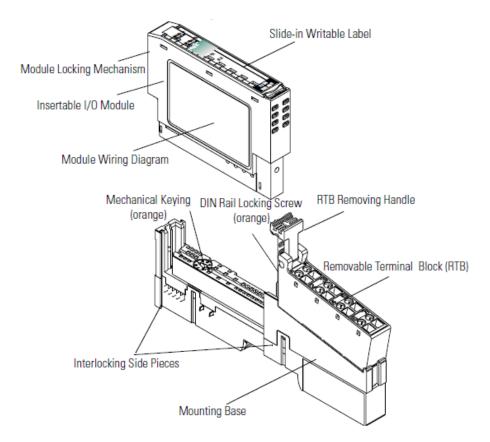
**Note:** The Hardware and Operating System requirements in this list are the minimum recommended to install and run software provided by ProSoft Technology. Other third-party applications may have different minimum requirements. Refer to the documentation for any third-party applications for system requirements.

## 2 Installing the Adapter

#### 2.1 Installing the Mounting Base/Wiring Base Assembly

The wiring base assembly consists of a mounting base and a removable terminal block. You can install the assembly or just the mounting base. Perform the following to install the base/wiring base assembly:

- 1 Position the mounting base/wiring base assembly vertically above the installed units (adapter, power supply, or existing module).
- 2 Slide the mounting base down allowing the interlocking side pieces to engage the adjacent module or adapter.



- **3** Press firmly to seat the mounting base on the DIN Rail. The mounting base snaps into place.
- 4 To remove the mounting base from the DIN rail, remove any installed module (and any module immediately to the right) and use a small blade screwdriver to rotate the DIN rail locking screw to a vertical position. This releases the locking mechanism. Lift straight up to remove the mounting base.
- 5 Repeat this procedure for the next mounting base assembly.

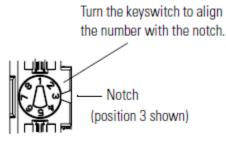
#### 2.2 Installing an I/O Module

Make sure that the mounting base is correctly keyed before installing the module into the mounting base. In addition, make sure the mounting base locking screw is positioned horizontal referenced to the base.

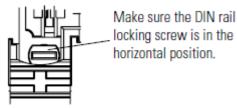
**Warning:** When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is non-hazardous before proceeding.

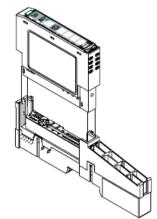
1 Using a blade screwdriver, rotate the key switch on the mounting base clockwise until the number required for the type of module aligns with the notch in the base.



2 Make certain the DIN-rail locking screw is in the horizontal position. You cannot insert the module if the locking mechanism is unlocked.



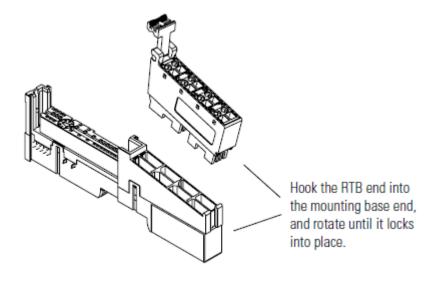
**3** Insert the module straight down into the mounting base and press to secure. The module locks into place.



#### 2.3 Installing the Removable Terminal Block

A removable terminal block is supplied with the mounting base assembly. To remove, pull up on the RTB handle. This allows the base to be removed and replaced as necessary without removing any of the wiring. The following instructions show how to reinsert the removable terminal block:

1 Insert the RTB end opposite the handle into the base unit. This end has a curved section that engages with the mounting base.



**Warning:** When you connect or disconnect the Removable Terminal Block (RTB) with the field side power applied an electrical arc can occur. This could cause an explosion in hazardous location installations.

- **2** Be sure that power is removed or the area is non-hazardous before proceeding.
- 3 Rotate the terminal block into the mounting base until it locks itself in place.
- 4 If an I/O module is installed, snap the RTB handle into place on the module.

#### 2.4 Removing a Mounting Base

In order to remove a mounting base, you must remove any installed module, and remove the Removable Terminal Block (if wired).

- 1 Unlatch the RTB handle on the I/O module.
- 2 Pull on the RTB handle to remove the Removable Terminal Block.

**Warning:** When you connect or disconnect the Removable Terminal Block (RTB) with the field side power applied an electrical arc can occur. This could cause an explosion in hazardous location installations.

- **3** Be sure that power is removed or the area is non-hazardous before proceeding.
- 4 Press on the module lock on the top of the module and pull up on the I/O module to remove from the base.

**Warning:** When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in a hazardous location.

- 5 Be sure that power is removed or the area is non-hazardous before proceeding.
- 6 Remove the module to the right of the base. The interlocking portion of the base sits under the adjacent module.
- 7 Use a small screwdriver to rotate the orange DIN-rail locking screw on the mounting base to a vertical position. This releases the locking mechanism.
- 8 Lift the mounting base and remove.

#### 2.5 Connecting Power

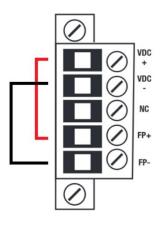
Refer to the appropriate L1Y or Remote Adapter installation guides for adapter configuration instructions.

#### 2.5.1 CompactLogix L16/L18 Processor Power Connectivity

When using an L16/L18 CompactLogix controller, examine the side labeling of the controller to determine what Series it is. It will be listed next to the model number. The device power specification is 10 to 28.8 VDC.

There are two Series of the L16/L18 controllers:

- Series A requires two separate NEC Class 2 24V power supplies for the controller power and field power.
- Series B uses a single 24V power supply and requires that the field power be jumped from the controller power. The VDC+ should be jumped to the FP+, and the VDC- should be jumped to the FP- as shown below. It uses isolated circuits and does not require a NEC Class 2 rated unit.



VDC+ to FP+ VDC- to FP-

#### 2.5.2 Module Terminations

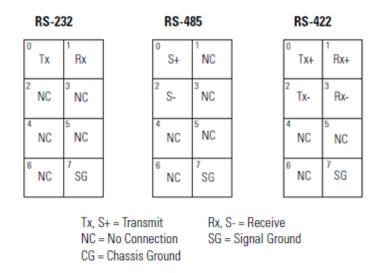
The voltage for the serial signal lines are:

Serial	Voltage	
RS-232	-15 to +15 VDC	
RS-422/485	-7 to +12 VDC	

Module Terminations							
Terminal RS-232 RS-485 RS-4							
0	Tx <sup>1</sup>	S+1	Tx+1				
1	Rx <sup>2</sup>	NC	Rx+1				
2	NC	S-2	Tx-2				
3	NC	NC	Rx-2				
4	NC	NC	NC				
5	NC	NC	NC				
6	NC	NC	NC				
7	SG	SG	SC				

1 S+ and Tx+ are transmit from the module

2 S- and Rx- are receive into the module



Caution: Do not connect 120/240V AC power to this supply.

**Warning:** If you connect or disconnect wiring while the field-side power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

# 3 Configuration

The ILX34-MBS module supports several Point I/O Controllers and Adapters:

- 1734-AENT and AENTR
- 1734-ACNR
- 1769-L16ER-BB1B
- 1769-L18ER-BB1B
- 1769-L18ERM-BB1B

#### 3.1 1734-AENT and 1734-AENTR

To configure the ILX34-MBS module with a 1734-AENT adapter:

- **1** Refer to the 1734-AENT documentation for information on configuring the adapter.
- 2 Refer to **Create Module I/O Configuration** on page 15 to configure the ILX34-MBS module for this adapter.
- **3** Set the chassis size as described in the 1734-AENT/AENTR documentation.

#### 3.2 1734-ACNR

To configure the ILX34-MBS module with a 1734-ACNR adapter:

- **1** Refer to the 1734-ACNR documentation for information on configuring the adapter.
- 2 Refer to **Create Module I/O Configuration** on page 15 to configure the ILX34-MBS module for this adapter.
- **3** Schedule the ControlNet as described in the 1734-ACNR documentation.

### 3.3 1769-L16ER-BB1B, L18ER-BB1B, and L18ERM-BB1B

Please see the instructions in the following Sample Configuration Procedure section.

#### 3.4 Sample Configuration Procedure

**Note:** The following example procedures are accomplished using Rockwell Automation's Studio 5000 Designer and apply to RSLogix. If you are installing this module into a 1734-AENT or ACNR, use RSLogix 5000 v16 or greater and skip to the section entitled Create Module I/O Configuration.

- 1 Open Studio 5000 and click Create New Project.
- 2 Expand CompactLogix 5370 Controller. Select the appropriate processor from the list:
  - 1769-L16ER-BB1B
  - 1769-L18ER-BB1B
  - 1769-L18ERM-BB1B
- 3 Enter a **Name** for the project.

orch CompactLogix™ 5370 Contro 1769-L16ER-BB1B		×
1769-L16ER-BB1B		
	CompactLogix™ 5370 Controller	
1769-L18ER-BB1B	CompactLogix™ 5370 Controller	
1769-L18ERM-BB1B	CompactLogix™ 5370 Controller	
1769-L24ER-Q81B	CompactLogix™ 5370 Controller	
1769-L24ER-QBFC1B	CompactLogix™ 5370 Controller	
1769-L27ERM-QBFC1B	CompactLogix™ 5370 Controller	
1769-L30ER	CompactLogix™ 5370 Controller	
1769-L30ERM	CompactLogix™ 5370 Controller	
1769-L30ER-NSE	CompactLogix™ 5370 Controller	
1769-L33ER	CompactLogix™ 5370 Controller	
1769-L33ERM	CompactLogix™ 5370 Controller	
1769-L36ERM	CompactLogix™ 5370 Controller	
ControlLogix® 5570 Control	ler	
1756-L71	ControlLogix® 5570 Controller	-
	A	-
/sAdmin\Desktop		Browse
	1769-L24ER-Q81B 1769-L24ER-Q8FC1B 1769-L27ERM-Q8FC1B 1769-L30ER 1769-L30ER 1769-L30ER 1769-L33ER 1769-L33ER 1769-L33ERM 1769-L36ERM ControlLogix® 5570 Control 1756-L71	1769-L24ER-QB1B     CompactLogix™ 5370 Controller       1769-L24ER-QBFC1B     CompactLogix™ 5370 Controller       1769-L27ERM-QBFC1B     CompactLogix™ 5370 Controller       1769-L30ER     CompactLogix™ 5370 Controller       1769-L30ERM     CompactLogix™ 5370 Controller       1769-L30ER-NSE     CompactLogix™ 5370 Controller       1769-L33ER     CompactLogix™ 5370 Controller       1769-L33ERM     CompactLogix™ 5370 Controller       1769-L36ERM     CompactLogix™ 5370 Controller       1769-L36ERM     CompactLogix™ 5370 Controller       ControlLogix® 5570 Controller     ControlLogix® 5570 Controller

4 Click **Next** to open the *Project Configuration* dialog.

New Project		? ×
Project Configu ILX34MBS (V21, 1769	Iration ⊢L18ER-BB1B CompactLogix™ 5370 Controller)	
Expansion I/O:	Danger: When online, if the modules present do not match the modules specified in the project, unexpected control may occur. The Expansion I/O setting must match the actual number of modules.	
Security Authority:	No Protection	
	Use only the selected Security Authority for authentication and authorization	
Description:		
	Cancel Back Next	Finish

5 Select the **Expansion I/O** module number. If the modules present do not match the modules specified in the Project, unexpected control may occur. The *Expansion I/O* setting must match the actual number of modules.

New Project		? ×
Project Configu ILX34MBS (V21, 1769	uration →L18ER-BB1B CompactLogix™ 5370 Controller)	
Expansion I/O:	1 Module Danger: When online, if the modules present do not match the modules specified in the project, unexpected control may occur. The Expansion I/O setting must match the actual number of modules.	
Security Authority:	No Protection  Use only the selected Security Authority for authentication and authorization	
Description:		
	Cancel Back Next	Finish

6 Click Finish. The following window opens.

G Logix Designer - ILX34MB5 [1769-L18ER-BE File Edit View Search Logic Communications		×
	🖌 🌉 🌆 🌆 🖉 😰 🔍 Select language 💽 😡	
Offline         □         RUN           No Forces         ▶         □ K           No Edits         ≧         □ I/0	Patr. (none)     Image: Second s	
Controller TudsHellS  Controller Tags  Controller Controller  Controller Controller  Controller Tags  Controller  Controller Tags  Controller Tags  Controller  Controller  Con		

### 3.4.1 Create Module I/O Configuration

1 Right-click on **Expansion I/O** and select **New Module**. The *Select Module Type* dialog opens.

Controler Organizer 3 3	Select Module Type Catalog Module Discovery   Favorites
Add Motion Groups     Motion Groups     Motion Structors     Add-On Instructors     Data Types     Go Data Types	Filter Search Text for Module Type.         Clear Filters         Hide Filters         Andre           Ø         Module Type Category Filters         Ø         Module Type Vendor Filters         Ø           Ø         Andreg         Ø         Andreg         Ø         Advanced Micro Controls Inc. (AMCI)           Ø         Digital         Ø         Spectrum Controls, Inc.         Ø
Ending Module Defined     Times     Time	Specially      Catalog Number: Description: Vendor: Category      T734-323A5C: R5232.A5CII Inc. Allen-Bradley: Specially      T734-485A5C: R5465.A5CII M Allen-Bradley: Specially      T734-485A5C: R5465.A5CII M Allen-Bradley: Digital      T734-7455.A5CII M Allen-Bradley: Digital      T734-7555.A5CII M Allen-Bradley: Digital      T734-75555.A5CII M Allen-Bradley: Digital      T734-755555.A5CII M Allen-Bradley: Digital      T734-755555555555555555555555555555555555
	1734482     2 Point 10V-28V Allen Bradley     Digital       1734484     4 Point 10V-28V Allen Bradley     Digital       50 of 50 Module Types Found     Add to Favarites       If Close on Create     Create

2 Locate **1734-MODULE (Generic 1734 Module)** by scrolling the list or using the Search filter.

Controller Organizer 🔍 👻 🖡	×
Controller ILX34MB5	—
- A Controller Tags	
Controller Fault Handler	
Power-Up Handler	
- 🔁 Tasks	Select Module Type
🖻 🛱 MainTask	sector house Type
🕂 🕞 MainProgram	Catalog Module Discovery Favorites
Unscheduled Programs / Phases	Induite Discovery   Taroixes
- 😑 Motion Groups	
- 🗀 Ungrouped Axes	Enter Search Text for Module Type Clear Filters Hide Filters
- 🗀 Add-On Instructions	
🔁 Data Types	Module Type Category Filters Module Type Vendor Filters
- 🙀 User-Defined	Analog Allen-Bradley
🗉 🛄 Strings	
Add-On-Defined	Digital Advanced Micro Controls Inc. (AMCI)
Predefined	Dther Spectrum Controls, Inc.
🗄 🚂 Module-Defined	Specialty
Trends	
🔁 I/O Configuration	
E PointIO	Catalog Number Description Vendor Category
[0] 1769-L18ER-BB1B ILX34MB5	
Embedded I/O	
1 Embedded Discrete IO	1734-IR2E 2 Channel Enhanced RTD Input Allen-Bradley Analog
Expansion I/O, 1 Module	1734-IT2I 2 Channel Thermocouple Input, Allen-Bradley Analog
Ethernet	1734-IV2 2 Point 10V-28V DC Input, Sour Allen-Bradley Digital
1769-L18ER-BB1B ILX34MB5	1734-IV4 4 Point 10V-29V DC Input, Sour Allen-Bradley Digital
-	1734-IV8 8 Point 10V-28V DC Input, Sour Allen-Bradley Digital
	1734-MODULE Generic 1734 Module Allen-Bradley Other
	1734-DA2 2 Point 120V AC Dutput Allen-Bradley Digital
	50 of 50 Module Types Found Add to Favorites
	Close on Create Close Help

3 Click Create. The New Module dialog opens.

New Module					×
Type: Parent:	1734-MODULE Generic 1734 Module Local	- Connection Pa	arameters Assembly Instance:	Size:	
Name:		Input:	Instance.	1 -	(8-bit)
Description:		Output:		1 .	(8-bit)
		Configuration:		0 .	(8-bit)
Comm Format	: Data - SINT 📃	Status Input:			
Slot	2 *	Status Output			
🔽 Open Mod	ule Properties	OK	Canc	el	Help

- 4 Enter a Name for the module.
- 5 The **Connection Parameters** section is dependent on the application that you are using. There are three different block transfer sizes allowed by the module.

Register/Discrete Max Size per Modbus Message	Input Assembly Instance	Input Size	Output Assembly Instance	Output Size	Configuration Assembly Instance	Configuration Size
8/128	101	34	102	26	103	38
24/384	105	66	106	58	103	38
36/576	107	90	108	82	103	38

6 Ensure that the **Comm Format** is set to **Data-SINT** and that the Slot field matches the Slot Number that the module will reside in. Configuration for a Block Transfer size of **36** is shown below.

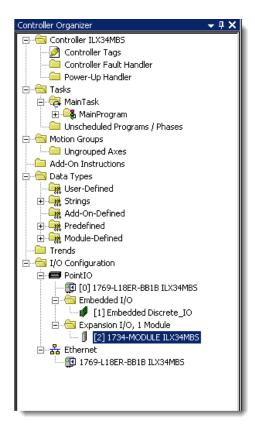
New Module						×
Туре:	1734-MODULE Generic 1734 Module					
Parent:	Local	Connection Pa	Assembly	Size:		1
Name:	ILX34_MBS	Input:	Instance: 107	90	▲ (8-bit)	
Description:		Output:	108	82	.▲ .★ (8-bit)	
	<b></b>	Configuration:	103	38	* (8-bit)	
Comm Format:	Data - SINT	Status Input:			-	
Slot:	2	Status Output:				
🔽 Open Modu	ule Properties	OK	Cano	cel	Help	_

7 Click OK. The Module Properties Report dialog opens.

8 Set the **RPI** time to a value larger than 50ms.

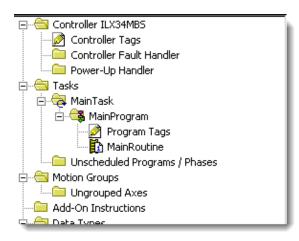
🔝 Module Properties Report: Local:2	(1734-MOD	OULE 1.1)		×
General Connection* Module Info Requested Packet Interval (RPI):	5 0.0 <del>;</del> ms	(2.0 750.0 ms)		
	op.o 🕌 Ins	(2.0) 7 30.0 ms)		
Major Fault On Controller If Connecti	on Fails While	e in Run Mode		
Status: Offline	OK	Cancel	Apply	Help

9 Click Apply then click OK. The module appears under *Expansion Module* in the tree.

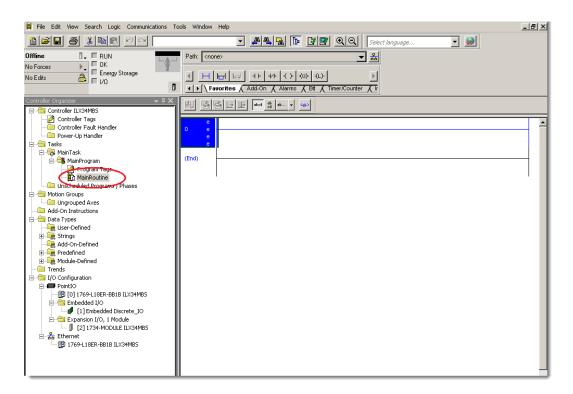


### **3.4.2 Importing the Add-On Instruction (AOI)**

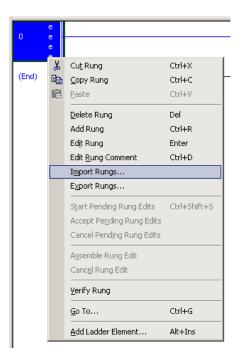
1 Under Tasks, expand Main Task > Main Program.



2 Double-click on the Main Routine icon.



3 Right-click anywhere in an empty ladder rung and select **Import Rungs**.



- 4 In the *Import Rung* dialog, navigate to the .L5X file location of the appropriate Add-On rung according to your block transfer size (8, 24, or 36), configured in **Connection Parameters**. Example: *ILX34-MBS36\_AddOn\_Rung\_v1\_1.L5X*
- 5 Click Import. The Import Configuration dialog opens.

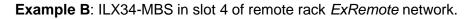
🔜 Import Configuration - ILX34-MB536	_AddOn_Rung_v1_	_1.15X X
X K Find:	→ 48 48	Find/Replace
Find Within: Final Name		
Import Content:		
- Concorte	Configure Rung Pi	Properties
MainProgram		1
References	Operation:	Create after Rung 0
▼     Ø     Tags       □     10     Add-On Instruction       □     10     Data Types		References will be imported as configured in the References folders
🚩 🔄 🖓 Other Components	Routine Propert	ties
- 🔞 Errors/Warnings	Name:	MainRoutine
	Description:	
	bosaiptoin	×.
	Type:	🛱 Ladder Diagram
	In Program:	Sector Se
4 Þ		••••••••••••••••••••••••••••••••••••••
Preserve existing tag values in offline pro	iject	OK Cancel Help
Ready		

6 Click on the Tags icon to open the Configure Tag References dialog.

Import Configuration - ILX34-MB536	_Add	Dn_	Rung_v1_1.L5X						
Find: Find: Find Within: Final Name		•	Find/R	eplace					
Import Content:									
Programs	Conf	ìgu	re Tag References	5	-		-	_	
MainProgram			Import Name	Operation	-1	Final Name 🛛 🛆		Usage Alia	as For
👌 🔢 MainRoutine (Rungs)	*	1	AENT:1:C	Undefined		AENT:1:C		Local	
	۲.	Ø	AENT:1:I	Undefined		AENT:1:I		Local	
🔓 🔂 🖂 🔂 🕞	۲.	IJ	AENT:1:0	Undefined		AENT:1:0		Local	
🛅 Data Types		IJ	Local:1:C	Use Existing		Local:1:C	•••	Local	
Components Services (Warnings)		Ŋ	Local:1:I	Use Existing		Local:1:I	•••	Local	
Errors/Warnings		Ŋ	Local:1:0	Use Existing		Local:1:0	•••	Local	
		IJ	MBS	Create		MBS	•••	Local	
			MBS_AOI	Create		MBS_AOI	•••	Local	
		Ŋ	MBS_Config	Create		MBS_Config	•••	Local	
			MBSConfig_AOI	Create		MBSConfig_AOI	•••	Local	

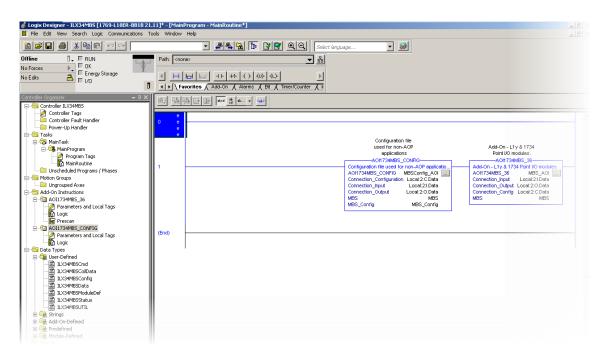
7 In the *Final Name* column, edit (map) the 3 imported AENT tag names to reflect the location of the ILX34-MBS in the rack. Also, make sure to enter the correct slot number reference.

Import Configuration - ILX34-MB536_ Find: Find Within: Final Name	AddOn_R		eplace					
Import Content:	Configure	e Tag References	-				_	_
MainProgram		Import Name	Operation		Final Name 🛛 🛆	<u></u>	Usage	Alias For
MainRoutine (Rungs)	* 1	AENT:1:C	Use Existing		Local:1:C	•••	Local	
	× IJ	AENT:1:I	Use Existing	0	Local:1:I	•••	Local	
Add-On Instructions	× 1	AENT:1:0	Use Existing	Ū	Local:1:0	•••	Local	
🛁 🕅 Data Types	11	Local:1:C	Use Existing		Local:1:C	••••	Local	
Components	1	Local:1:I	Use Existing		Local:1:I	•••	Local	
3 Errors/Warnings	11	Local:1:0	Use Existing		Local:1:0	•••	Local	
	11	MBS	Create		MBS	•••	Local	
		MBS_AOI	Create		MBS_AOI	•••	Local	
	11	MBS_Config	Create		MBS_Config	•••	Local	
		MBSConfig_AOI	Create		MBSConfig_AOI	•••	Local	



Import Configuration - ILX34-MB536	_Add	Dn_		eplace				
Import Content:	Conf	ìgu	re Tag References	;	_		_	_
MainProgram			Import Name	Operation	Final Name	0	Vsage 🕈	Alias For
hainRoutine (Rungs)	🚩 *	IJ	AENT:1:C	Undefined	ExRemote:4:C		Local	
	🚩 *	Ŋ	AENT:1:1	Undefined	ExRemote:4:1		Local	
Add-On Instructions	🚩 *	1	AENT:1:0	Undefined	ExRemote:4:0		Local	
🛁 🔤 Data Types	×	Ű	Local:1:C	Create	ExRemote:4:C	1	•• Local	
Components	×	1	Local:1:I	Create	ExRemote:4:1	1	•• Local	
2 Errors/Warnings	×	1	Local:1:0	Create	ExRemote:4:0	1	•• Local	
		Ŋ	MBS	Create	MBS	1	•• Local	
			MBS_AOI	Create	MBS_AOI	- 1	•• Local	
		đ	MBS_Config	Create	MBS_Config	1	•• Local	
			MBSConfig_AOI	Create	MBSConfig_AOI	1	•• Local	

8 Click OK. The Add-On rung appears in the Main Routine.



### 3.4.3 Configuring the ILX34-MBS Modbus Serial Port

1 Double-click **Controller Tags** from the *Controller Organizer*.



2 Expand the MBS\_Config controller tag.

Controller ILX34MB5 Controller Tags	Name ==	🛆 Value 🔸 🛙	Force Mask 🛛 🗧	Style	Data Type	Description	Constant	Prop
Controller Fault Handler	FI-Local:1:C	{}	()		AB:Embedded Di		Г	
🗀 Power-Up Handler	H-Local:1:1	{}	{}		AB:Embedded Di		Г	
Tasks	E-Local 10	{}	{}		AB:Embedded Di		Г	
👼 MainTask	E-MBS	{}	{}		ILX34MBSModule.	ILV24MRS D Part	Г	
🖻 🕞 MainProgram	E-MBS Config	{}	{}		ILX34MBSConfig	Configure the Mod.	Г	
Program Tags		()	()	Decimal	SINT	Configure the Mod.		
Mankouthe     Mankouthe     Journal of Phases	HBS_Config.Type			Decimal	SINT		•	
Motion Groups	MBS_Config.Slave_ID	0				Configure the Mod.		
Ungrouped Axes	MBS_Config.Baud_Rate	0		Decimal	SINT	Configure the Mod.		
Add-On Instructions	H-MBS_Config.Serial_COM	3		Decimal	SINT	Configure the Mod.		
aoi1734MB5 36	HBS_Config.Protocol	1		Decimal	SINT	Configure the Mod.		
- Parameters and Local Tags	HMBS_Config.RX_Length	108		Decimal	SINT	Configure the Mod.		
- 🚺 Logic	H-MBS_Config.TX_Length	107		Decimal	SINT	Configure the Mod.		
🕞 Prescan	⊞-MBS_Config.Timeout	300		Decimal	DINT	Configure the Mod.		
AOI1734MB5_CONFIG	+ MBS Config.Reserved01	0		Decimal	INT	Configure the Mod.		
Parameters and Local Tags	+ MBS Config.Input Status Count 1X	576		Decimal	INT	Configure the Mod.		•
·····∎_0 Logic )ata Types	+ MBS Config.Reserved02	0		Decimal	INT	Configure the Mod.		+
W User-Defined	HBS Config.Output Coil Count 0X	576		Decimal	INT	Configure the Mod.		+
ILX34MBSCmd	+ MBS Config.Reserved03	0,0		Decimal	INT	Configure the Mod.		-
ILX34MBSCoilData	+ MBS Config.Input Register Count 3X	500		Decimal	INT	Configure the Mod.		-
ILX34MBSConfig				Decimal	INT		•	
	MBS_Config.Reserved04	0				Configure the Mod.		-
ILX34MBSModuleDef	⊞·MBS_Config.Holding_Register_Count_4X	500		Decimal	INT	Configure the Mod.		4
ILX34MBSStatus	MBS_Config.Coldboot	1		Decimal	BOOL	Configure the Mod.		
Image: Normal Strategy           String:           String:           Module-Orlined           Predefined           Module-Orlined           Trends           Module-Orlined           Proto-Orlined           Proto-Orlined           Proto-Orlined           Image: String:           Proto-Orlined           Image: String:           Image								

**3** Set the following parameters to configure the Serial Port.

Parameter	Description		
Baud Rate	0 = 19200		
	2 = 2400		
	3 = 4800		
	4 = 9600		
	5 = 38400		
Serial Comm	0 = 7N2	4 = 8N2	
	1 = 7E1	5 = 8E1	
	2 = 701	6 = 801	
	3 = 8N1		
Protocol	0 = ASCII		
	1 = RTU		

#### 3.4.3.1 Master Configuration

The following parameters must be set to use the module as a Master.

Parameter	Description
Туре	Set to <b>0</b> for Master
Timeout	Timeout in centiseconds. The time that the master waits for a response from the Slave. Value must be greater than <b>0</b> .

The following example shows the module configured as a *Master*, 19200 baud, 8N1 (8 Data bits, No Parity, and 1 Stop Bit) Framing, RTU mode with a three second timeout.

Name	<b>18</b> 🛆	Value 🔶	Force Mask 💦 🗧 🗲	Style	Data Type	Description	Constant
±-Local:1:C		{}	{}		AB:Embedded_Di		Г
±-Local:1:I		{}	{}		AB:Embedded_Di		Г
±-Local:1:0		{}	{}		AB:Embedded_Di		Г
±-Local:2:C		{}	{}		AB:1734_MODUL		Г
±-Local:2:I		{}	{}		AB:1734_MODUL		Г
+-Local:2:0		{}	{}		AB:1734_MODUL		Г
±-MBS		{}	{}		ILX34MBSModule	ILX34MBS Data T	Г
		{}	{}		ILX34MBSConfig	Configure the Mod	Г
HBS_Config.Type		0		Decimal	SINT	Configure the Mod	
Herein Her		0		Decimal	SINT	Configure the Mod	
Herein Her		0		Decimal	SINT	Configure the Mod	
➡-MBS_Config.Serial_COM		3		Decimal	SINT	Configure the Mod	
+-MBS_Config.Protocol		<b>–</b> [ 1		Decimal	SINT	Configure the Mod	
		108		Decimal	SINT	Configure the Mod	
-MBS_Config.TX_Length		107		Decimal	SINT	Configure the Mod	
+-MBS_Config.Timeout		300		Decimal	DINT	Configure the Mod	
HBS_Config.Reserved01		0		Decimal	INT	Configure the Mod	
HBS_Config.Input_Status_Count_1X		576		Decimal	INT	Configure the Mod	
-MBS_Config.Reserved02		0		Decimal	INT	Configure the Mod	
E-MBS_Config.Output_Coil_Count_0X		576		Decimal	INT	Configure the Mod	
HBS_Config.Reserved03		0		Decimal	INT	Configure the Mod	
HBS_Config.Input_Register_Count_3     S		500		Decimal	INT	Configure the Mod	
HBS_Config.Reserved04		0		Decimal	INT	Configure the Mod	
HBS_Config.Holding_Register_Count_4X		500		Decimal	INT	Configure the Mod	
MBS_Config.Coldboot		1		Decimal	BOOL	Configure the Mod	

#### 3.4.3.2 Slave Configuration

The following parameters must be set to use the module as a Slave.

Parameter	Description
Туре	Set to 1 for Slave.
Slave ID	1 to 255. Set this to the desired Slave ID that the Master is attempting to
	access.

The 'Count' parameters determine that maximum address that the Master can access for the ILX34-MBS. The default values represent the max addresses allowed for the provided Add-On instruction. Valid ranges are: 00001 to 00576, 10001 to 10576, 30001 to 30501 and 40001 to 40501.

*Coldboot Bit* - If parameters change after initial configuration, use the Coldboot bit to initiate the changes.

#### 3.5 Downloading the Sample Program to the Processor

Note: The key switch on the front of the ControlLogix processor must be in the REM or Program position.

- 1 If you are not already online with the processor, open the *Communications* menu, and then choose **Download**. You do not have to download through the processor's serial port. You may download through any network connection.
- 2 When communication is established, Studio 5000 (or RSLogix 5000) opens a configuration dialog box. Click the **Download** button to transfer the sample program to the processor.

•	Download to the controller:
-	Name: My_Controller
	Type: 1756-L63 ControlLogix5563 Controller
	Path: AB_DF1-1
	Security: (Nane)

- 3 Studio 5000 (or RSLogix 5000) compiles the program and transfers it to the processor. This process may take a few minutes.
- 4 When the download completes, the configuration program opens another Confirmation dialog box. If the key switch is in the **REM** position, click **OK** to switch the processor from **PROGRAM** mode to **RUN** mode.

RSLogix	5000	
♪	Done downloading. Change controller mode back to Remo	te Run?
	Yes No	

**Note:** If you receive an error message during these steps, refer to the Rockwell Automation documentation to interpret and correct the error.

#### User Manual

### 3.6 Master Command Structure

	{}
	0
	0
⊞-MBS.MASTERCMD[0].Function	0
H-MBS.MASTERCMD[0].DeviceAddress	0
⊞-MBS.MASTERCMD[0].Count	0
H-MBS.MASTERCMD[0].InternalAddress	0
	0
HMBS.MASTERCMD[0].Swap	0
MBS.MASTERCMD[0].Trigger	0

Parameter	Description	
Enable	0 = Disable	
	1 = Enable the Command: Polling and Trigger allowed.	
	2 = Enable the Command: Only Trigger allowed.	
Node	Node address of the target device on the network (1 to 255).	
Function	Function code for the command. 1, 2, 3, 4, 5, 6, 15 and 16 allowed for Master and Slave. 8	
	allowed for Slave only.	
DeviceAddress	Address in remote device associated with the command (0 to 65535).	
Count	Number of points associated with the command.	
InternalAddress	PLC Tag Internal address associated with the command.	
PollInterval	Minimum number of milliseconds between issuance of command	
	(0 to 2,147,483,647).	
Swap	0 = None – No change is made in byte ordering.	
	1 = Words – The words are swapped.	
	2 = Words & Bytes – The words are swapped, and then the bytes in each word are swapped.	
	3 = Bytes – The bytes in each word are swapped. The words should be swapped only when	
	using an even number of words.	
Trigger	1 = Trigger the message. Can be triggered anytime the command is enabled.	

### 3.7 Data Handling

The following PLC data tags are used for the Master and Slave. For the Master, the tags represent the module's internal addresses. For the Slave, the tags represent the addresses accessed by a remote Master.

-MBS.DATA	{}	{}		ILX34MBSData
H-MBS.DATA.InputBit	{}	{}	Decimal	BOOL[576]
⊞-MBS.DATA.InputRegister	{}	{}	Decimal	INT[500]
E∃-MBS.DATA.OutputBit	{}	{}	Decimal	BOOL[576]
⊞-MBS.DATA.OutputRegister	{}	{}	Decimal	INT[500]

Parameter	Description		
InputBit	Incoming discreet data for address ranges 0x and 1x from other devices.		
	Functions 5 and 15 when device is configured as a Slave. Functions 1 and 2		
	when configured as a Master.		
InputRegister	Incoming register data for address ranges 3x and 4x from other devices.		
	Functions 6 and 16 when device is configured as a Slave. Functions 3 and 4		
	when configured as a Master.		
OutputBit	Outgoing discreet data for address ranges 0x and 1x from other devices.		
	Functions 1 and 2 when device is configured as a Slave. Functions 5 and 15		
	when configured as a Master.		
OutputRegister	Outgoing register data for address ranges 3x and 4x from other devices.		
	Functions 3 and 4 when device is configured as a Slave. Functions 6 and 16		
	when configured as a Master.		

#### 3.8 Module Status

	{)
HMBS.STATUS.Module	0
⊞-MBS.STATUS.RXCnt	0
⊞-MBS.STATUS.TXCnt	0
H-MBS.STATUS.ErrorCnt	0
	{)
	0
	0
HBS.STATUS.CmdError[2]	0
	0
	0
	0
	0
	0
	0
	0
HBS.STATUS.CmdError[10]	0
HBS.STATUS.CmdError[11]	

Parameter	Description		
Module	Module Status		
	1 = Ready for Command		
	2 = Processing Command		
	3 = Waiting for Response		
	4 = Processing Response		
RXCnt	Number of messages received		
TXCnt	Number of messages transmitted		
ErrorCnt	Number of errors		
CmdError [x]	The error represented for MBS.MASTERCMD[x].		
	1 = Invalid Function		
	2 = Invalid Address		
	3 = Invalid Data		
	20 = Checksum Error		
	21 = Modbus Invalid Message		
	22 = Modbus Timeout		
	26 = Float Word Swap Uneven Word Count		
	-47 = Parity Error		

# 4 Troubleshooting

#### 4.1 LEDs

#### 4.1.1 Module Status

The Module Status LED indicates the state of the entire module.

State	LED	Description
No Power	Off	No power applied to the module.
Operational	Solid Green	Module is operating in a normal condition.
Standby	Flashing Green	Module needs commissioning due to a missing or incomplete
		configuration.
Recoverable Fault	Flashing Red	Module has a recoverable fault.
Unrecoverable Fault	Solid Red	Module has an unrecoverable fault; may need replacing.
Self-Testing	Flashing Red and	Module is in a self-test.
	Green	

#### 4.1.2 Network Status

The Network Status LED indicates the status of the communication link.

State	LED	Description
Not Powered /	Off	Module is not online.
Not Online		<ul> <li>Module has not completed the Dup_MAC_ID test yet.</li> </ul>
		<ul> <li>Module may not be powered, monitor the Module Status LED</li> </ul>
		No network power present.
Online, Not	Flashing Green	Module is online but has no connections in the established state.
Connected		The module has passed the Dup_MAC_ID test, is online, but has
		no established connections to other nodes.
Link OK	Solid Green	Module is online and has connections in the established state.
Online, Connected		
Connection Timeout	Flashing Red	One or more I/O connections are in the timed-out state.
Critical Link Failure	Solid Red	Failed communication module. The module has detected an error
		that has rendered it incapable of communicating on the network
		(Duplicate MAC ID or Bus-off).
Communication	Flashing Red and	A specific Communication Faulted module. The module has
Faulted and	Green	detected a Network Access error and is in the Communication
Received an Identify		Faulted state. The module has subsequently received and
Comm Fault		accepted an Identity Communication Faulted Request – Long
Request – Long		Protocol message.
Protocol		

## **5 General Features & Specifications**

- Add-On instruction creates UDTs, providing logical definitions for I/O, status, and control data
- Diagnostic data available in RSLogix 5000/Studio 5000 controller tags, allowing decisions to be made based upon node health
- Module configuration is backed up in the CompactLogix project (.ACD file)
- Serial port enable/disabled through ladder logic
- Supports up to 1000 words of data
- Supports up to 30 Modbus commands and up to 36 words per command
- The Serial Port can be configured as a Modbus Master or Modbus Slave device
- Suitable for SCADA and field device interface applications

#### 5.1 General Specifications

Specification	Description	
Configuration Environment	RSLogix 5000 / Studio 5000	
Max Modbus Command Size	Modbus command sizes are limited to 8, 16, and 36 words per command, depending on AOI selected	
Max Modbus Commands	30	
Communication Parameters	Baud Rate: 2400, 4800, 9600, 19200, 38400 baud Stop Bits: 1 or 2 Data Size: 7 or 8 bits Parity: None, Even, Odd	
Modbus Modes	RTU mode (8-bit data size only) ASCII mode with LRC error checking	
Node Address	1 to 247	
Supported Modbus Function Codes:	<ol> <li>Read Coil Status</li> <li>Read Input Status</li> <li>Read Holding Registers</li> <li>Read Input Registers</li> <li>Force (Write) Single Coil</li> <li>Preset (Write) Single Holding Register</li> <li>Diagnostics (Slave Only. Responds to Sub-function 00)</li> <li>Force (Write) Multiple Coils</li> <li>Preset (Write) Multiple Holding Registers</li> </ol>	

### 5.2 Hardware Specifications

Specification	Description		
Power Supply	10 to 28.8 VDC (Two 24V power supplies needed if using a		
	Series A L16/L18 controller)		
Pointbus Current	75 mA @ 5 VDC		
Serial Line Voltages	RS-232: -15 to +15 VDC		
	RS-422/485: -7 to +12 VDC		
Number of Inputs	1 full duplex		
Module Location	1734-TB or -TBS wiring base assembly (not included)		
	1734-TOP or -TOPS		
LED Indicators	1 green/red module status indicator		
	1 green/red network status indicator		
	2 green TXD, RXD status indicators		
Operating Temperature	32°F to +131°F (0°C to +55°C)		
Storage Temperature	32°F to +131°F (0°C to +55°C)		
Relative Humidity	5% to 95% RH with no condensation		
Dimensions	2.21 x 0.47 x 2.97 in		
$(H \times W \times L)$	56 x 12 x 75.5 mm		
Shock	30g Peak acceleration (operating)		
	50g Peak acceleration (non-operating)		
Vibration	Tested 5g @ 10 to 500 Hz		
ESD Immunity	6 kV contact discharges		
	8 kV air discharges		

#### 5.3 Agency Approvals

Please visit our website: www.prosoft-technology.com

# 6 Support, Service, and Warranty

### 6.1 Contacting Technical Support

ProSoft Technology, Inc. is committed to providing the most efficient and effective support possible. Before calling, please gather the following information to assist in expediting this process:

- 1 Product Version Number
- 2 System architecture
- 3 Network details

If the issue is hardware related, we will also need information regarding:

- 1 Module configuration and associated ladder files, if any
- 2 Module operation and any unusual behavior
- **3** Configuration/Debug status information
- 4 LED patterns
- 5 Details about the interfaced serial, Ethernet or Fieldbus devices

North America (Corporate Location)	Europe / Middle East / Africa Regional Office
Phone: +1 661-716-5100	Phone: +33.(0)5.34.36.87.20
ps.prosofttechnology@belden.com	ps.europe@belden.com
Languages spoken: English, Spanish	Languages spoken: English, French, Hindi, Italian
REGIONAL TECH SUPPORT	REGIONAL TECH SUPPORT
ps.support@belden.com	ps.support.emea@belden.com
Latin America Regional Office	Asia Pacific Regional Office
Phone: +52.222.264.1814	Phone: +60.3.2247.1898
ps.latinam@belden.com	ps.asiapc@belden.com
Languages spoken: English, Spanish,	Languages spoken: Bahasa, Chinese, English,
Portuguese	Hindi, Japanese, Korean, Malay
REGIONAL TECH SUPPORT	REGIONAL TECH SUPPORT
ps.support.la@belden.com	ps.support.ap@belden.com

For additional ProSoft Technology contacts in your area, please visit: <a href="http://www.prosoft-technology.com/About-Us/Contact-Us">www.prosoft-technology.com/About-Us/Contact-Us</a>

#### 6.2 Warranty Information

For complete details regarding ProSoft Technology's legal terms and conditions, please see: www.prosoft-technology.com/ProSoft-Technology-Legal-Terms-and-Conditions

For Return Material Authorization information, please see: www.prosoft-technology.com/RMA